

**TANCO AUTOWRAP**  
**450S/550S MODEL 1995**  
**OPERATORS HANDBOOK**  
**AND**  
**PARTS LIST**  
**WD65-450S / 550S-M0195**



### GUARANTEE

Subject as hereunder provided, the Sellers undertake to correct either by repair, or at their election, by replacement any defect of material or workmanship which occurs in any of its goods within twelve months after delivery of such goods to first user, with the exception of contractors or commercial users when warranty period is six months. In respect of Autowraps the warranty period is for 12 months or 8000 bales which ever occurs first.

The term goods when used in this document means the article or articles described in invoice as sold by the sellers but does not include equipment or proprietary parts or accessories not manufactured by the sellers. The sellers, however, undertake to pass on so far as they legally can to the first user the benefit of any warranty given to the Sellers by the suppliers of such equipment, parts or accessories.

This understanding shall not apply to:

- (a) Any goods which have been sold by the first user.
- (b) Any goods which have been injured by unfair wear and tear, neglect or improper use.
- (c) Any goods the identification marks of which have been altered or removed.
- (d) Any goods which have not received the basic normal maintenance such as tightening of bolts, nuts, tines, hose connections and fittings and normal lubrication with the recommended lubricant.
- (e) The use of any product on tractors exceeding the recommended horsepower.
- (f) Any goods which have been altered or repaired other than on instruction or with the written approval of the Seller or to which any part not manufactured or having written approval by the Sellers have been fixed.
- (g) Any second-hand goods or part thereof.

Any allegedly defective part or parts returned to the Sellers must be sent carriage paid. No claim for repair or replacement will be entertained unless upon discovery of the alleged defect written notification is sent to the Sellers giving, at the same time, the name of the Buyer from whom the goods were purchased and the date of purchase together with full details of the alleged defect and the circumstances involved, also the serial number of the machine etc.,

The Sellers shall be under no liability to their Buyers and first and subsequent users of their goods or to any other person or persons for loss or damages howsoever arising in respect of either personal injuries or for arising out of, or in any way connected with or arising from the manufacturers sale, handling, repair, maintenance, replacement or use of its goods or the failure or malfunction of any of its goods.

Representation and/or warranties made by any person (including Buyers and employees and other representatives of the Seller) which are inconsistent or conflicting with these conditions are not binding upon the Sellers unless given in writing and signed by a Director of the Sellers.

### CLAIMS

If you wish to make a claim under guarantee.

1. Immediately, stop using the machine.
2. List the details of the machine and damaged item, (as shown inside the front cover of this booklet.
3. Consult with your Tanco dealer (supplier) and have him forward your claim and the damaged item to Tanco.

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## GENERAL SAFETY RECOMMENDATIONS

Before operating the machine, always ensure that the tractor and machine meet with work safety and road traffic regulations.

### BASIC PRINCIPLES

- 1: In addition to the recommendations given in this manual, legislation on work safety and accident prevention must also be respected.
- 2: Advice is indicated on the machine, specifying safety recommendations in order to prevent accidents.
- 3: Before travelling on public roads, the operator must ensure that the machine conforms to road traffic regulations.
- 4: Before starting work, the operator must be familiar with all machine controls, handling devices and their functions. Once at work, it is too late to do this!
- 5: Do not wear loose clothing which could become caught up in moving elements.
- 6: The tractor should be equipped with a safety cab.
- 7: Before starting up the machine and beginning work, check the surrounding area (beware of children!). Make sure there is sufficient visibility. Keep all people and animals away from the danger zone of the machine (risk of projection!).
- 8: Carrying people or animals on the machine when working or in transport is strictly forbidden.
- 9: Machine must only be attached to tractor using means provided and in accordance with current safety standards.
- 10: Special care should be taken when attaching or removing the machine from the tractor.
- 11: Before transporting the machine on public roads, ensure that all legally required guards and indicators (lights, reflectors ...) are in place and in good operation.
- 12: All operating controls (cords, cables, rods etc.) must be positioned so that they cannot be set off accidentally, risking accident or damage.
- 13: Before travelling on public roads, put the machine into its transport position as instructed in this operators manual.
- 14: Never leave the tractor seat while the machine is operating.

- 15: Drive speed must be adapted to ground conditions as well as to roads and paths. Always avoid abrupt changes of direction.
- 16: Before operating the machine, ensure that all safety guards are firmly in place and in good condition. If worn or damaged, replace immediately.
- 17: Before operating the machine, check the tightness of all nuts and bolts, particularly on fixing elements (blades, tines, knives, spades etc.,).
- 18: Keep clear of the machine operating area.
- 19: **WARNING!** Danger of crushing and shearing can exist when components are operated by hydraulic or pneumatic controls.
- 20: Before leaving the tractor or before adjusting, maintaining or repairing the machine, turn off the engine, remove the ignition key and wait until all moving parts have come to a complete stop.
- 21: Do not stand between the tractor and the machine unless the hand brake is tight and/or stops have been placed under the wheels.
- 22: Before any adjustments, maintenance or repairs are carried out, ensure that the machine cannot be started up accidentally.

#### **ADDITIONAL RECOMMENDATIONS FOR LINKAGE MOUNTED MACHINES**

- 1: Before attaching the machine, ensure that the front tractor axle is sufficiently ballasted. Ballast is to be placed on the supports provided in accordance with instructions of the tractor manufacturer.
- 2: Do not exceed the maximum axle load or the overall transport weight prescribed by the tractor manufacturer.
- 3: Precision steering, tractor adherence, road holding and efficient braking are influenced by the type of implement, weight, ballast of front axle, ground or road conditions. It is therefore of utmost importance to be cautious in every given situation.
- 4: Be particularly cautious when turning corners, paying attention to machine overhang, length, height and weight.

## **SAFETY RECOMMENDATIONS FOR ATTACHING IMPLEMENTS TO TRACTOR**

- 1: When attaching or removing the machine from the tractor, position hydraulic lift control lever in such a way that it cannot be set off accidentally.
- 2: When attaching the machine to the tractor hydraulic linkage, ensure that diameter of the link pins corresponds to the diameter of the ball joints.
- 3: **WARNING!** Danger of crushing and shearing can exist in the lifting zone of the tractor hydraulic linkage!
- 4: Do not stand between the tractor and the machine when operating the outer lever of the lift mechanism.
- 5: In transport, the machine lift mechanism should be stabilized by tractor tie rods to avoid floatation and side shifting.
- 6: When transporting the machine, lock the hydraulic lift control lever in place so that it cannot be lowered accidentally.

## **HYDRAULIC SYSTEM**

- 1: **WARNING!** Hydraulic system is under pressure.
- 2: When fitting hydraulic motors or cylinders, ensure that connections have been made correctly, as per manufacturers instructions.
- 3: Before connecting hoses to the tractor hydraulics, ensure that tractor and machine circuits are not under pressure.
- 4: It is strongly recommended that the operator marks the hydraulic connections between tractor and machine to avoid making a wrong connection. **WARNING!** Functions could be reversed (for example: lift/lower).
- 5: Check hydraulic hoses regularly! Worn or damaged hoses must be replaced immediately. Replacement parts must be in accordance with the manufacturers recommendations concerning specifications and quality.
- 6: Should a leak be found, take all necessary precautions to avoid accidents.
- 7: Any liquid under pressure (particularly oil from hydraulics) can penetrate the skin and cause severe injury. If injured, see a doctor immediately, there could be a danger of infection.
- 8: Before any adjustments, maintenance or repairs are carried out, lower the machine, depressurize the circuit, turn off the engine and remove the ignition key.

## **MAINTENANCE**

- 1: Before checking for any machine malfunction and before adjusting, maintaining or repairing the machine, turn off engine and remove ignition key.
- 2: Check tightness of nuts and bolts regularly. Retighten if necessary.
- 3: If the machine is raised, prop it up in a stable position before carrying out any maintenance work.
- 4: When replacing a working part, wear protection gloves and use only standardized tools.
- 5: It is forbidden to discard any oil, grease or filters. These must be given to waste disposal organisations to protect the environment.
- 6: Disconnect power source before any work is done to the electric system.

- 7: Check safety guards regularly, particularly those that are subject to wear. Replace immediately if damaged.
- 8: Spare parts used must be in accordance with specifications and standards as defined by the manufacturer. Use only genuine TANCO parts.
- 9: Before any electric welding is carried out on tractor or attached machine, disconnect generator and battery terminals.
- 10: Repairs on elements under pressure or tension (springs, accumulators etc.) must only be carried out by competent persons with standardized equipment.

### **SPECIAL SAFETY INSTRUCTIONS**

1. Stop engine of tractor before working on machine.
2. Put a suitable prop under raised platform before working in this area.
3. Always raise Lift Arm and fit safety prop before transporting machine on public roads.
4. Lift Arms should always be lowered before operating turntable.
5. Ensure platform rollers are parallel to Lift Arm before arm is raised.
6. On Autowrap models fitted with hydraulic bale ramp it is essential that the hydraulic hose is not disconnected from the hydraulic cylinder or hydraulic accumulator. This system is charged under pressure. Also, do not attempt to open the hydraulic accumulator as this is a pressurised unit.

### **OPERATING SAFETY INSTRUCTIONS**

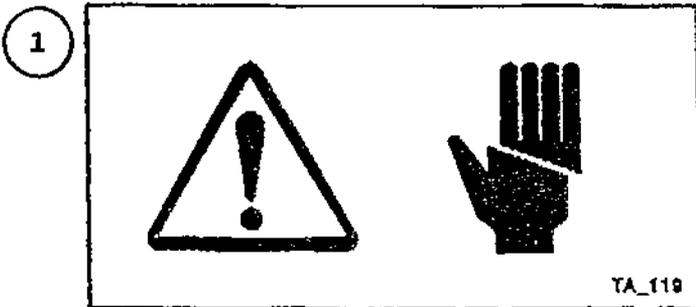
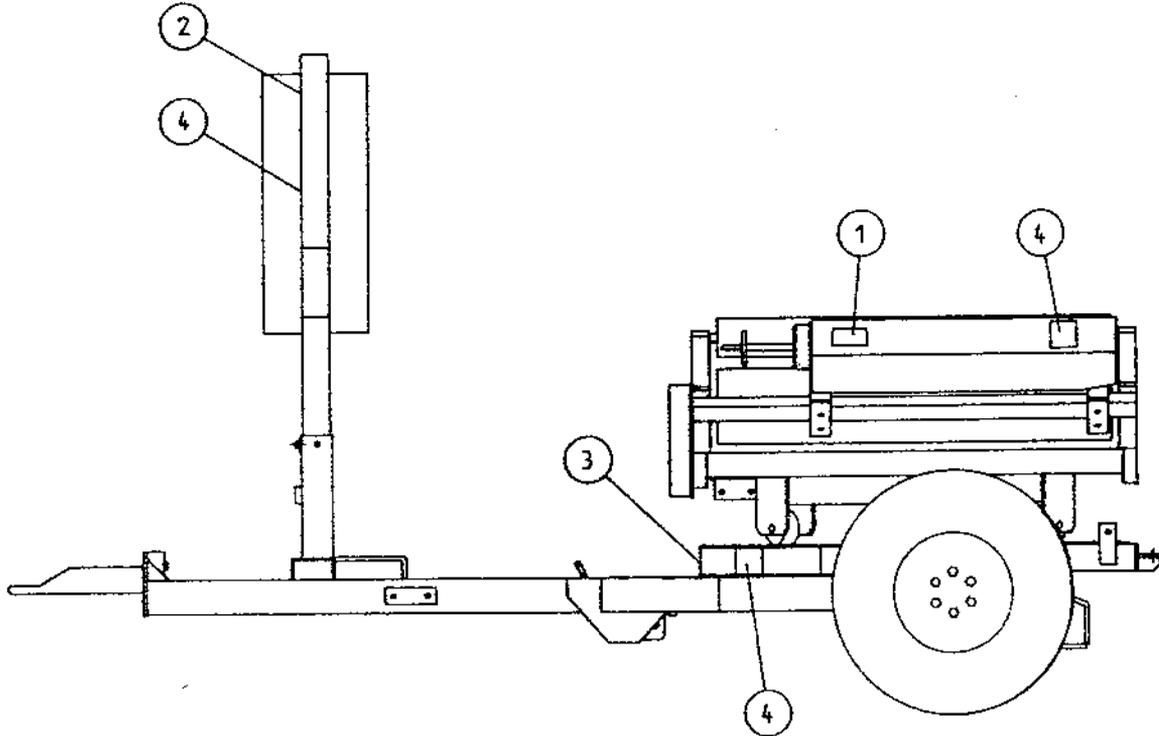
1. Operators should have their hands on the controls at all times when machine is in use.
2. Autowrap control unit and level controls must remain in the tractor cab at all times. The operator must at no time leave the tractor cab when the machine is in motion.
3. Keep onlookers clear of machine at all times. Danger zone is 5 metres.
4. Beware of rotating turntable and all moving parts.
5. If not operated correctly the bale could fly off the turntable. The end support rollers must always be fitted. Do not exceed recommended turntable speed of 30 r.p.m. Misshapen bales combined with excessive turntable speeds can be dangerous.
6. Care must be taken when tipping bales from machine on sloping ground and during subsequent handling to ensure that they do not roll, thus causing hazard.

THINK OF YOUR PERSONAL SAFETY AND THAT OF OTHERS AT ALL TIMES.

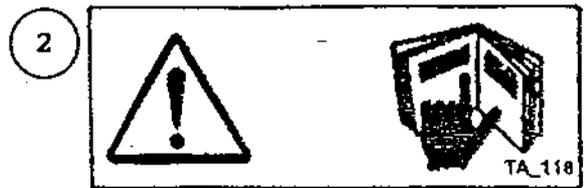
# SAFETY DECALS

The following safety decals have been placed on your machine in the areas indicated. They are intended for your personal safety and for the safety of the people working with you. With this manual, walk around your machine and note the content and location of these warning signs. Review these decals and the operating instructions in the manual with your machine operators.

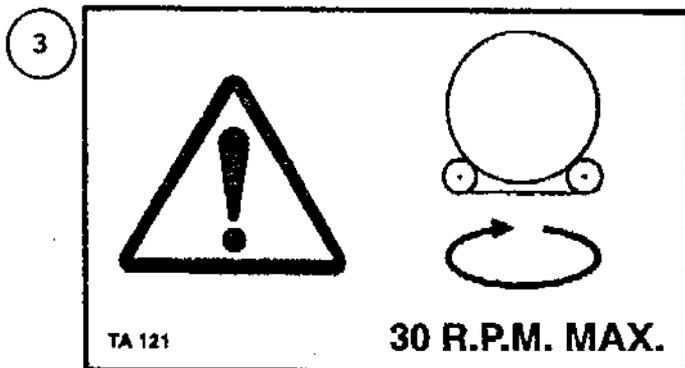
Ensure that these decals are always legible. If they are not, replace them.



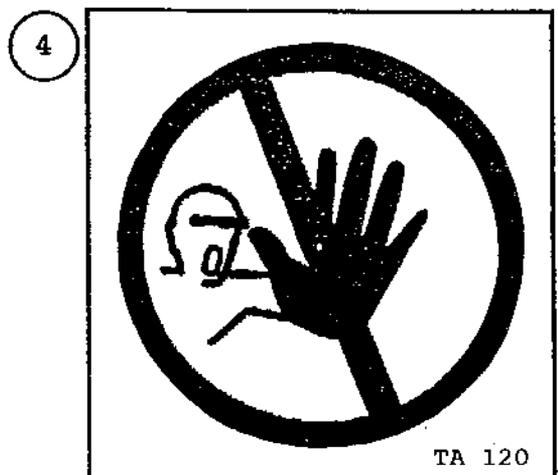
**WARNING SHARP KNIFE**



**BEFORE STARTING THE MACHINE READ OPERATORS MANUAL AND SAFETY INSTRUCTIONS**



**DO NOT EXCEED TURNTABLE SPEED OF 30 R.P.M**



**DANGER STAND CLEAR**

## TECHNICAL SPECIFICATIONS

### 450S & 550S Model Trailed)

#### Dimensions

Total length - Excluding Bale Ramp	...	...	350cm
Width - excluding lift arm	...	...	221cm
" - lift arm fully raised	...	...	243cm
" - lift arm lowered	...	...	380cm
Height to top of side (bale guide) rollers			110cm
Height to top of lift arm	...	...	242cm

#### Weight

With lift arm	...	...	1080kgs
Without lift arm	...	...	960kgs

#### Wheels

Size	...	...	10-80. 12
Pressure	...	...	50 p.s.i.

Lift arm capacity - Axle extended normally	...	...	750kgs
" " " - Axle extended fully	...	...	1000kgs

Speed of turntable	...	...	30 rev/min*
Oil requirement	...	...	(165 kpcm <sup>2</sup> ) 25 lit/min

Attachment to tractor	...	...	Tractor Hitch
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Bale Sizes	...	...	120 x 120cm up to 150 x 150 cm max weight of 1000kgs
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Film (Width of Roll) Model	...	...	500mm on 450S 750mm on 550S
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\* The speed of rotation can be varied to suit various conditions but on no account should it exceed 30 r.p.m. (Speed in excess of 30 r.p.m. will void warranty).

## **PRE DELIVERY INSTRUCTIONS**

**IMPORTANT: DO NOT ATTEMPT TO OPERATE UNTIL THE FOLLOWING INSTRUCTIONS ARE PERFORMED OTHERWISE SERIOUS DAMAGE COULD BE CAUSED.**

### **1. MACHINE ASSEMBLY**

For ease of transportation some items are removed from their positions and stored elsewhere on the machine. The control box, film dispenser and cut and start unit are stored under the bale belt. Also stored under belt on remote control machines are the infra red receiver and sender units and warning beacon. The film mast is attached to the front of the machine. On round bale machines only, the top rollers c/w mounting brackets and the plastic end rollers are mounted on temporary brackets beside the bale belt. Road wheels, bale lift arm and bale ramp are transported separately. Remove the above items and assemble as detailed in parts list section of this manual taking particular note of the following points.

#### **(i) DISPENSER MAST**

Insert lift mast into socket towards front of machine. Ensure film pull down ram is faced towards the machine. Attach the pull down arm hydraulic ram. Attach the film dispenser to the mast ensuring that the end marked top is faced up. On remote control machines attach the infra-red receiver and warning beacon to top of mast. The film mast height is adjustable. Its height is dependant on bale size and type and is set in the field. It should be set so that centre line of film is in line with centre of bale. See Fig. 1

#### **CUT & START**

Attach Cut & Start unit to mounting frame on the left hand side of the machine. It is possible to move the unit along the mounting and fix it to any of three holes. On all round bale wrapping machines the unit is fixed to the centre hole on the mounting frame. Connect electrical supply to unit ensuring that wiring is secure. The cable is stored on the turntable frame near the Cut & Start mounting.

#### **(iii) BALE LIFT ARM**

Assemble bale lift arm and attach to mounting points on right hand side of main chassis. Attach hydraulic ram to lift arm; grease pivot pins.

#### **(iv) TOP ROLLERS AND PLASTIC END ROLLERS**

Place plastic end rollers in sockets on the back and front of the turntable. On round bale machines only, attach top rollers and mounting brackets to each side of the machine.

**(v) ROAD WHEELS (trailed machines only)**

Attach road wheels ensuring that nuts are tight and tyre pressure is 50 p.s.i.

**(vi) BALE RAMP OR MAT**

Attach bale ramp or mat to rear of chassis. Note Round bale trailed models have bale ramps with option hydraulic bale ramp. Linkage mounted machines have bale mats. A standard 1050 trailed models have hydraulic bale ramps.

SEE SEPERATE INSTRUCTION FOR FITTING HYDRAULIC BALE RAMP.

**CHECKS TO BE PERFORMED**

1. Check that all bolts and nuts are tight.
2. That all lubrication points are greased.
3. Check that all guards are in place.
4. Check all operating and safety stickers are in place.

## 2. OPERATIONAL TEST

When all above assembly and checks have been carried out the operation of the machine should be checked as follows:

**NOTE: IF YOU ARE NOT TOTALLY FAMILIAR WITH THE OPERATION OF THE TANCO CONTROL SYSTEM READ THIS MANUAL IN FULL BEFORE PROCEEDING WITH OPERATIONAL TEST.**

1. Attach machine to tractor.
2. Connect hydraulic hoses to D/A service on tractor.
3. Fit controller box inside cab.
4. Connect control box to machine and connect power cable direct to tractor battery. It is important that the leads are connected with the correct polarity.
5. Fit cable control actuator socket to convenient position in cab and locate actuators in socket.
6. Lock hydraulic lever in tractor so that oil is flowing through system.
7. Check function by operating control levers.
  - (a) Lift arm up and lift arm down. NOTE ensure lift arm is down before moving to (b).
  - (b) Turntable rotation forward and reverse.
  - (c) Tip up and down checking hoses are o.k.
8. Switch controller on.
9. Switch controller to manual operating mode by operating toggle switch.
10. Check Cut & Start plunger out and in.
11. Switch machine to AUTO mode then run through the Wrapping cycle. See operating instruction section of this manual on how the machine should perform, and if any function fails to operate correctly consult fault finding section of the operators manual.

## 3. CUSTOMER CHECKS

Before despatching consult customer on the following points:

1. That the machine model suits his requirements.
2. If machine is to be operated on a tractor with a closed centre hydraulic system then a closed centre valve is required, see separate instructions.
3. That the tow hitch type is compatible with the tractor. Three different hitch types are available.

### TRANSPORT INSTRUCTIONS

1. Never use straps around the machine when lifting. Use only the following lifting points:- Tow hitch and two sockets on each side of main frame at rear for trailed models. 3pt. Linkage frame and two sockets on each side of main frame at rear for 3 pt. Linkage Model.
2. When the machine is towed on the road the Lifting Arm (if fitted) must be in the fully raised position, the safety prop fitted and the axle returned to narrowest position.
3. Raise the Parking Jack on trailed models before moving machine.

### MACHINE IDENTIFICATION

The Serial Number plate is located on main frame forward of offside wheel on trailed models and on 3pt. Linkage frame for 3pt. Linkage model.

Always refer to this number when ordering parts. The Spare parts catalogue number and description should be used. The reference numbers are used to help identifying the spare part.

For your records write serial number here.

**SERIAL NO.** \_\_\_\_\_

## PREPARATION OF A NEW MACHINE

1. Check height of film mast to ensure that centre line of film spool is level with the centre line of the bale on the turntable. This will alter with different bale diameters. If this alignment is not correct more film than necessary will be used. See Fig 1. Page 21.
2. When connected to John Deere\* tractor the valve must be converted to closed centre. See Page 25.

## HYDRAULIC CONNECTIONS

Connect the feed and return hoses from the Autowrap valve to the tractor's double-acting facility.

NOTE: The return hose is fitted with a non-return valve to protect the Autowrap from damage in the event of incorrect connection to tractor hydraulics.

NOTE\* To ensure maximum efficiency and length of life of hydraulic components this machine requires a clean supply of hydraulic oil. IT IS RECOMMENDED THAT THE TRACTOR HYDRAULIC FILTER ELEMENT BE REPLACED AND THEREAFTER MAINTAINED IN ACCORDANCE WITH THE MANUFACTURERS RECOMMENDATIONS.

### Bale Wrap Controller:

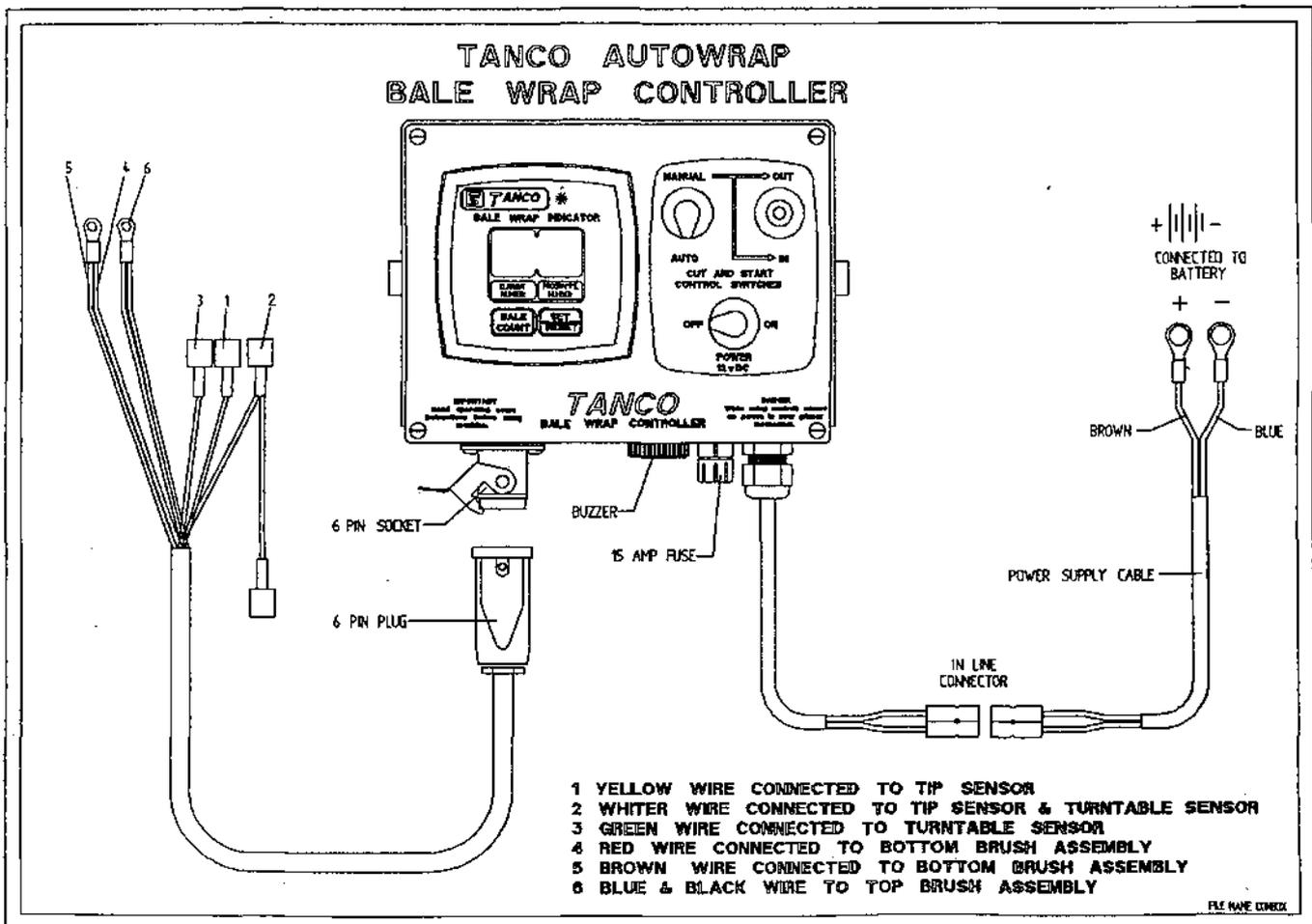
Connect direct to battery as per operating instructions and switch on. The programming of the Automatic Bale Wrap Controller is easily done by following the steps outlined below:

Once the unit is switched on, the number of required turntable revolutions appears on the right hand display. To change this press and hold the "hold to set" button, see fig. 1, then press the "set/reset" button. The first digit of the number will then blink and count from 0-9. Release the "set/reset" button at the required number. By pressing the "set/reset" again the second digit can be changed.

The monitor counts the number of bales per batch and the cumulative total. To see these, press the "bale count" button. The first number to appear is the batch total. If the button is held down for 10 seconds, a line will appear on the display, followed by the cumulative number wrapped. The batch count can be reset to 0 by holding the "bale count" button down and pressing the "set/reset" once. The cumulative total cannot be returned to zero.

To enable you to understand how the controller works, here is a brief resume of its functions.

- (1) After two revolutions of the turntable the actuator pushed open the Cut and Start, this action takes 8.5 secs until the latch engages, then after 6 revolutions of the turntable the actuator closes for a period of 5.5 seconds and stops in the rest position. When the turntable is tipped, the magnet operates the sensor which activates the linear actuator which closes fully and in doing so, trips the latch releasing the gripper arm which slams closed under the spring pressure, cutting the film and, at the same time gripping the film for the next bale



## BALE WRAP CONTROLLER FUNCTIONS

The Bale Wrap Controller has a total of seven functions to control.

To access these functions press/hold \* button and switch on, then release \* button.

A Chevron **V** appears at the left hand side of the display windows:- this may be moved across the display from left to right by repeatedly pressing \* button.

The seven chevron positions have specific functions and the time for each function may be set by the two buttons at the bottom of the display screen.

- < > +

Reading from left to right the chevron positions are as follows:

- V** (1) Indicates number of turns to activate motor = 2
- V** (2) Indicates the number of seconds it powers out until the latch engages = 8.5
- V** (3) Indicates the number of revolutions of the turntable before the motor reverses = 6
- V** (4) Indicates the number of seconds required to reverse to the park positions = 5.5
- V** (5) Indicates the number of seconds from the tipping signal until the motor is fully closed = 2.5
- V** (6) Indicates the number of revolutions before the set figure at which the buzzer sounds = 0
  
- (7) No chevron appears but letter **N** appears. This indicates "Non-Auto Reset" and does not need to be changed. It means that you can go past the preset number of revolutions eg: if set for 22 and you decide to do a few more turns to ensure bale is fully wrapped, you can do so without upsetting the programme.

Note: The act of tipping off the bale completes the programme of functions so if you are demonstrating how the unit works, always finish up by passing a magnet over the trip sensor when you will notice the display return to the preset figure in the right display and to 0 in the left one.

Finally, to lock all functions into the controllers memory, switch power off and back on again.

## OPERATING INSTRUCTIONS

1. Fit roll of film and thread through the Dispenser roller assembly by following the instruction label on the film mast.
2. Set the bale wrap indicator to the correct setting for the size of the bale being wrapped and the width of film being used. see Page 18 for list of some recommended setting.
3. Power down Lift Arm until wheel is clear of ground and adjust wheel outward to appropriate setting for bale weight. See para 4, page 6.
4. Adjust tractor engine speed to give turntable speed of 16 - 30 r.p.m. **NOTE:** Speeds in excess of 30 r.p.m. will void warranty.
5. Position turntable with cut and start unit facing front of machine.
6. Attach film tag end to gripper section of cut and start unit.
7. Rotate turntable anticlockwise through 90 degrees and stop turntable with cut and start unit opposite to lift arm.
8. Locate bale on Lift arm, then raise lift arm and gently roll bale onto turntable. Lower arm.
9. Start wrapping, turntable rotating clockwise. Film tension is automatically set so that width of film applied to the bale stays at approx width of 405 - 410mm for 500mm wide film roll and 615 - 620mm for 750mm wide film roll.
10. Continue wrapping until signal from bale wrap indicator sounds (required number of revolutions has been reached). Then stop with cut and start unit facing towards front of machine and film aligned with gripper section of cut and start unit.
11. Tip bale from machine. When the machine is almost fully tipped the cut and start unit grips and cuts the film and the bale is then unloaded onto the bale ramp.
12. Lower the turntable and rotate anticlockwise through 90 degrees and stop with cut and start unit opposite to lift arm.
13. Repeat operations 7 - 12 as required.

NOTE: The film end need only be attached at the start of a roll, after that the sequence is automatic.

**WARNING LIFT ARM**

The Lift Arm on the trailed machine is designed to pick up and deposit bales onto the turntable prior to wrapping and to raise the machine while empty, to facilitate adjustment to sliding axle. It is not intended to be used or transporting bales over distances or for use as a stabiliser whilst wrapping.

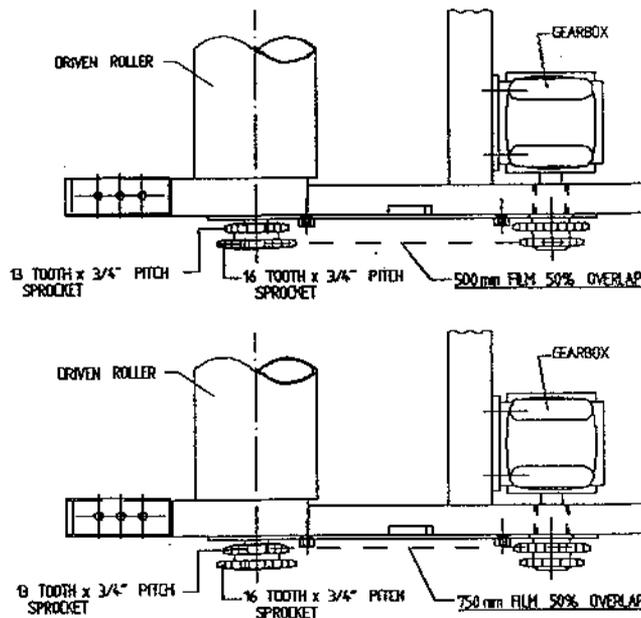
Therefore any use of the lift arm outside its primary function will be deemed to be abuse and will void all warranty.

**FILM OVERLAP SYSTEM.**

The Autowrap is fitted as standard with the 2 x 2 x 50% film overlap system. This is achieved by means of a chain drive which ensures that the correct number of film layers are applied to the bale after a specific number of revolutions of the turntable. The number of revolutions required to wrap a bale depends on width of film being used and bale size - See table below. The chain to be positioned on outer sprockets for 500mm wide film, and on inner sprockets for 750mm wide film. See fig. A, Below.

For silage bales we recommend the application of a minimum of four layers of film.

Bale Size	Width of Film Roll	Bale Indicator Setting (Revs)
120cm x 120cm	500mm	22
120cm x 120cm	750mm	15
120cm x 137cm	500mm	24
120cm x 137cm	750mm	16
120cm x 150cm	500mm	26
120cm x 150cm	750mm	18



**Fig. A**

**IMPORTANT**

The above recommendations are only offered as a guide to correct wrapping of silage bales and the manufacturer accept no responsibility for variations that may arise and the consequence of same. They are based upon turntable speeds of up to 30 r.p.m., and a minimum film width of 400mm applied to end of Bale when using 500mm wide film roll or a minimum film width of 600mm applied to end of bale when using 750mm wide film roll -

It is the responsibility of the operator to ensure the correct number of wraps are applied, as variances can occur with fluctuations in speed of rotation, film quality and tensioning, shape and density of bale etc.

## SERVICE AND MAINTENANCE

1. All nuts and bolts should be tightened after some hours in use and thereafter regularly.
2. Wheel pressure should be normally kept at 50 psi depending on bale weight and field conditions.
3. Inspect moving parts for wear on daily basis.

### 4. Lubrication.

Drive chain & sprocket	-	grease every 24 hours.
End rollers	-	grease every 24 hours.
Main rollers	-	grease every 24 hours.
Hinge pins on Lift arm	-	grease every 24 hours.
Hinge pins on main tip frame	-	grease every 24 hours.
Hydraulic rams	-	grease every 24 hours.
Wheel bearings	-	grease every 24 hours.
Film reel assy.	-	grease every 24 hours.
Dispenser gearboxes	-	grease sparingly each month
Main spindle	-	grease every 4000 - 5000 bales.
Gearbox oil level	-	Check every 4000 - 5000 bales

### 5. Adjustments

Turntable Drive chain	:	Adjust after first days work then check/adjust every 50 hours
Gearbox Drive chain	:	Adjust after first days work then tension check/adjust every 50 hours.
Roller Drive Chain	:	Adjust after first days work then check/adjust every 50 hours.
Main conveyor belt	:	See Belt tracking instructions

### 6. Film Dispenser

Fit with marked gearbox at top  
Apply one shot of EPO Type Grease  
Wash rollers often to avoid build up of Tack from film using petrol.  
Follow Film threading diagram. See Fig 1.

### 7. Film Adjustment

Centre of film roll must be in line with centre of bale and film mast should be vertical.

8. Shear Pins

There are two shear pins fitted to sprocket assembly on drive roller see fig 1. If the pins shear, remove the broken pins re-align holes and fit two replacement spiral pins, 6mm dia x 20mm long, Din 7343. There are two spare shear pins attached to inside of chain guard.

NOTE: If shear pins are replaced with other than specified above all warranty is null and void.

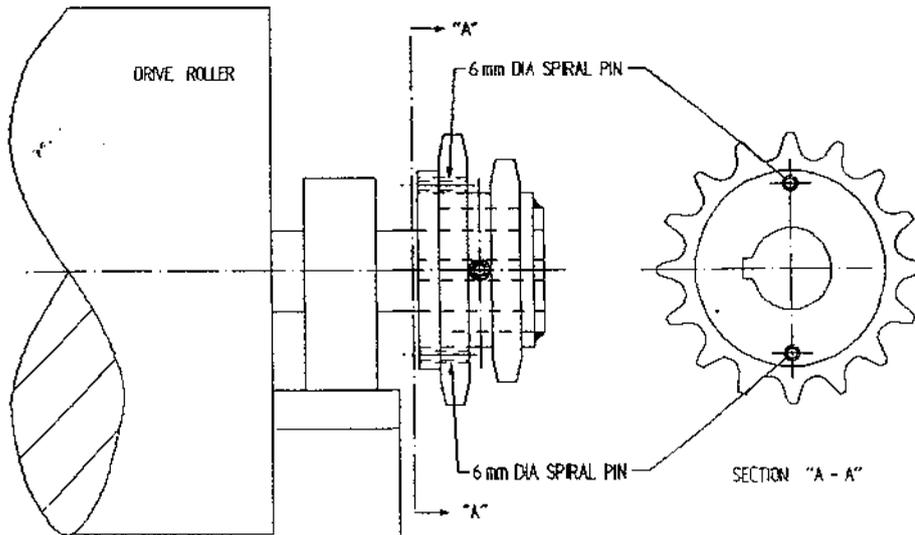
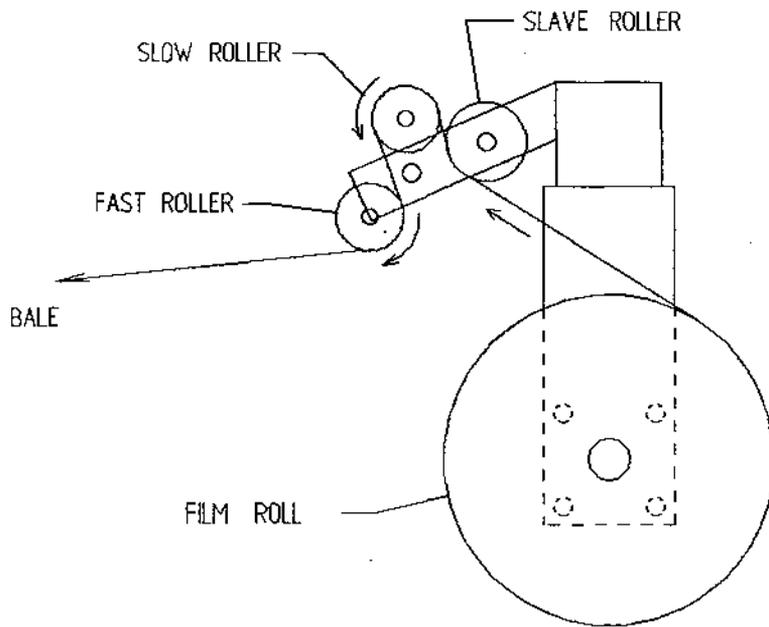


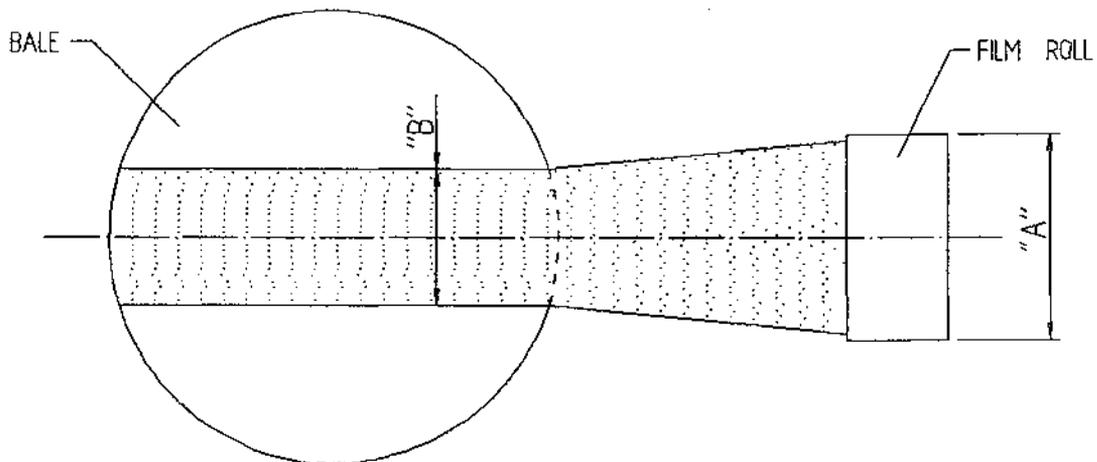
FIG 1

# TANCO AUTOWRAP FILM THREADING DIAGRAM



## FILM ADJUSTMENT

CENTRE OF FILM ROLL MUST BE IN LINE WITH CENTRE OF BALE AND FILM MAST SHOULD BE VERTICAL.

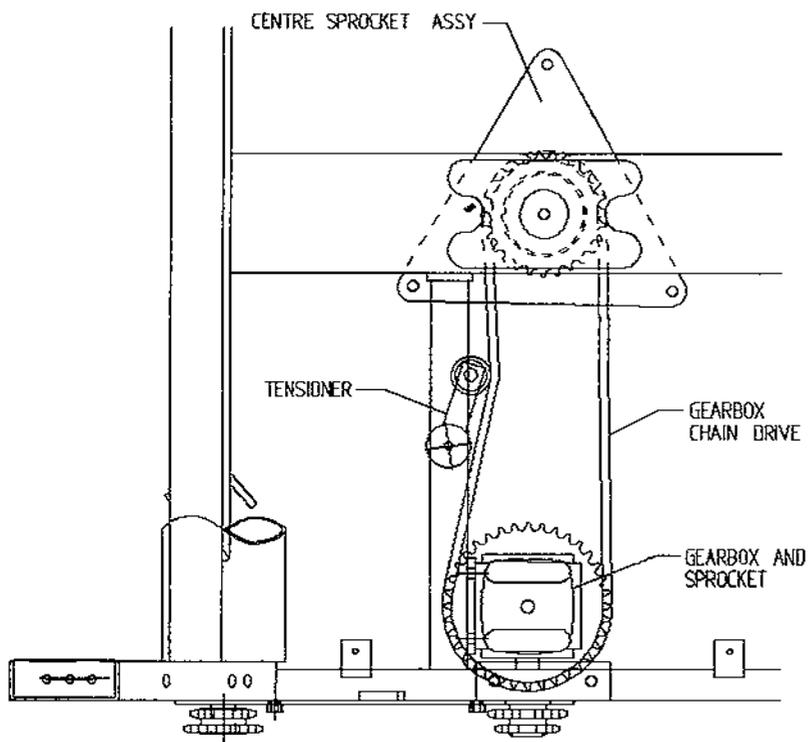


FILM ROLL WIDTH "A"	FILM WIDTH ON END OF BALE "B"
500 mm	400 mm
750 mm	600 mm

Fig. 1

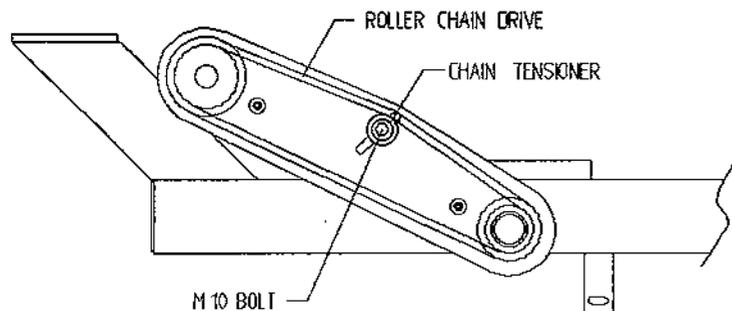
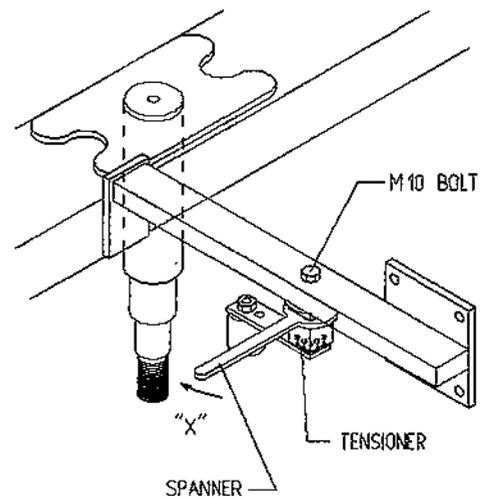
FILE NAME W060-LA21

## TANCO AUTOWRAP CONSTANT INDEXING GEARBOX CHAIN DRIVE TENSIONING SYSTEM (1995)



### CHAIN TENSIONING PROCEDURE

1. LOOSEN M10 BOLT SECURING CHAIN TENSIONER.
2. TENSION CHAIN BY ADJUSTING TENSIONER USING SPANNER IN DIRECTION OF ARROW "X" UNTIL SETTING OF 15"-20" IS REACHED.
3. RE-TIGHTEN M10 BOLT TO SECURE TENSIONER IN POSITION.



### ROLLER CHAIN DRIVE TENSIONING SYSTEM

#### CHAIN TENSIONING PROCEDURE

1. LOOSEN M10 BOLT SECURING CHAIN TENSIONER.
2. TENSION CHAIN BY MOVING CHAIN TENSIONER OUTWARDS IN SLOT
3. RE-TIGHTEN M10 BOLT TO SECURE TENSIONER IN POSITION.

Fig. 2

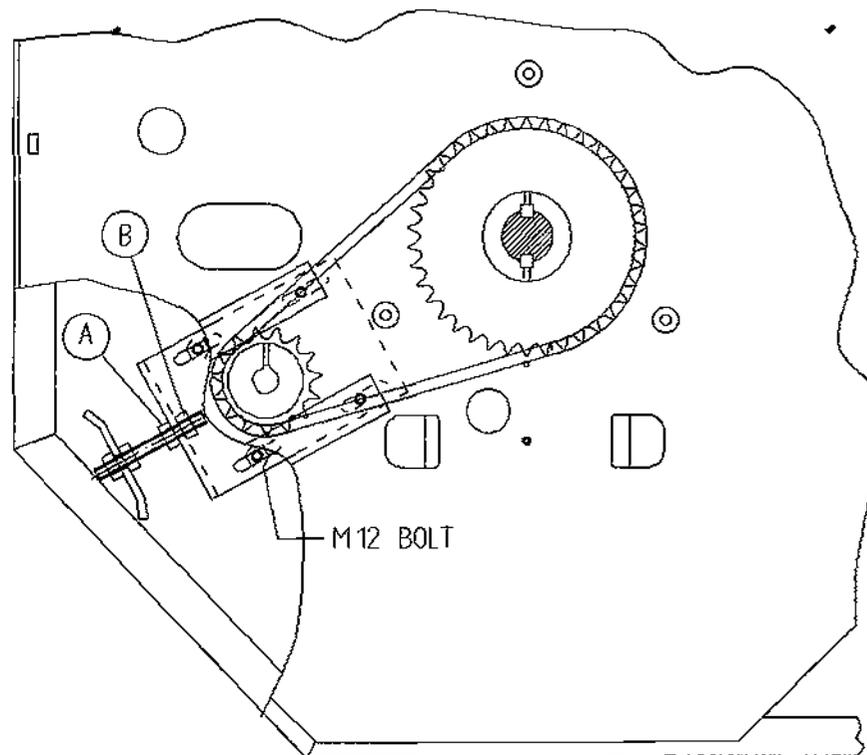
# TANCO AUTOWRAP 1995 MODEL TURNTABLE CHAIN DRIVE TENSIONING SYSTEM

## TENSIONING PROCEDURE

1. TIP UP MACHINE AND SUPPORT WITH A PROP.
2. SLACKEN M12 CLAMPING BOLTS SLIGHTLY.
3. SLACKEN LOCKNUT A.
4. ADJUST NUT B UNTIL THERE IS 8mm - 10mm DEFLECTION ON CHAIN.

NOTE WARNING:  
DO NOT OVER TENSION CHAIN AS MOTOR WILL BE DAMAGED

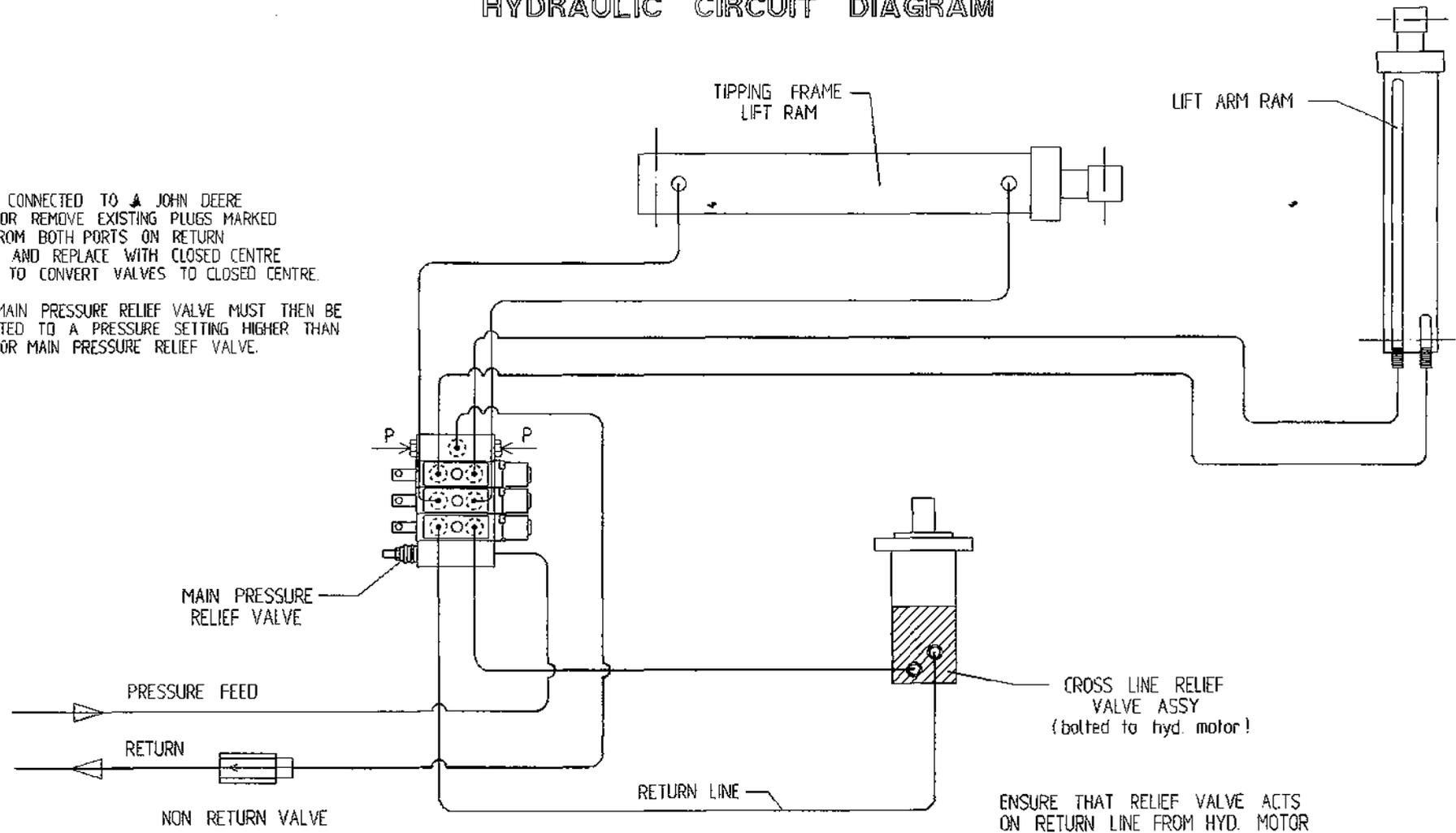
5. TIGHTEN LOCKNUT A.
6. TIGHTEN M12 CLAMPING BOLTS.



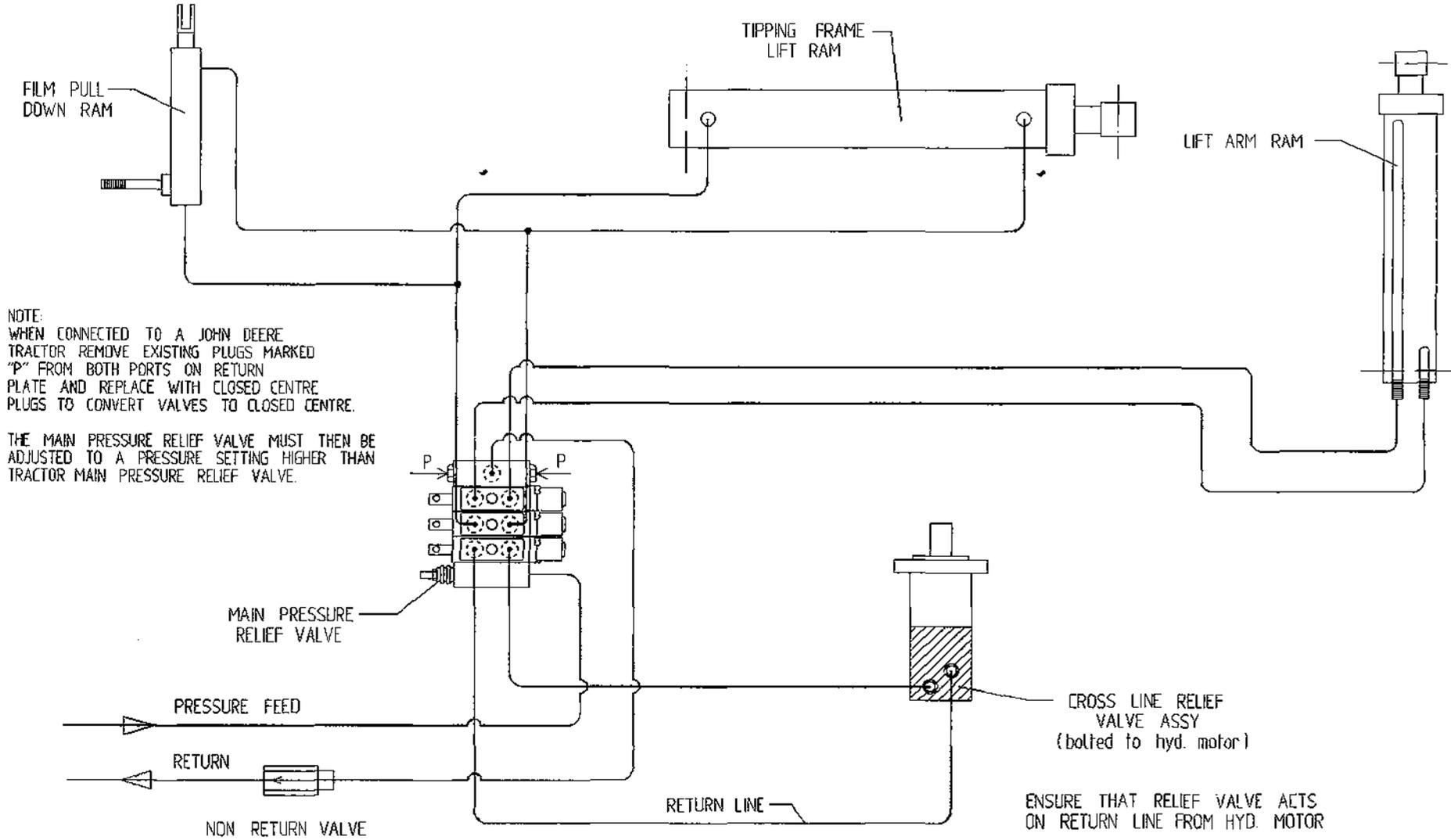
# TANCO AUTOWRAP 450 S MODEL (TRAILED) 1995 HYDRAULIC CIRCUIT DIAGRAM

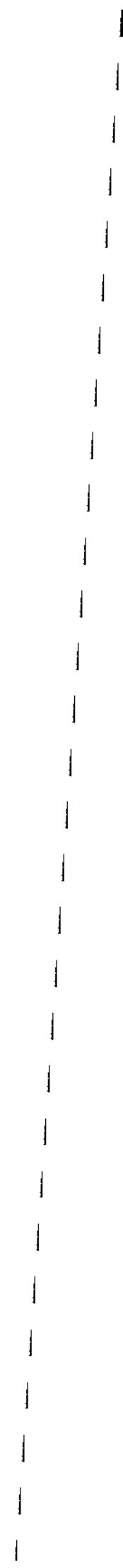
NOTE:  
WHEN CONNECTED TO A JOHN DEERE  
TRACTOR REMOVE EXISTING PLUGS MARKED  
"P" FROM BOTH PORTS ON RETURN  
PLATE AND REPLACE WITH CLOSED CENTRE  
PLUGS TO CONVERT VALVES TO CLOSED CENTRE.

THE MAIN PRESSURE RELIEF VALVE MUST THEN BE  
ADJUSTED TO A PRESSURE SETTING HIGHER THAN  
TRACTOR MAIN PRESSURE RELIEF VALVE.



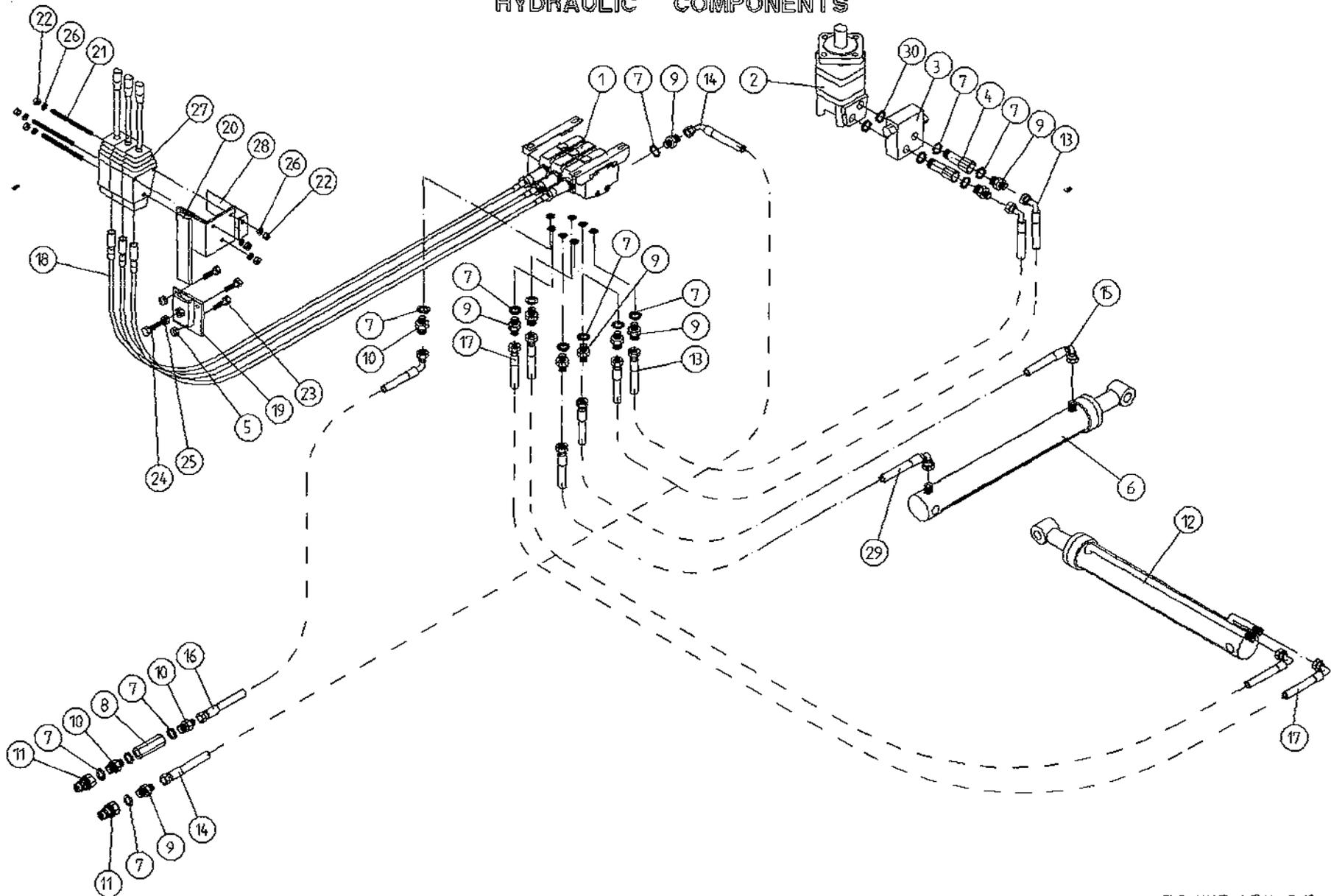
# TANCO AUTOWRAP 550 S MODEL (TRAILED) 1995 HYDRAULIC CIRCUIT DIAGRAM





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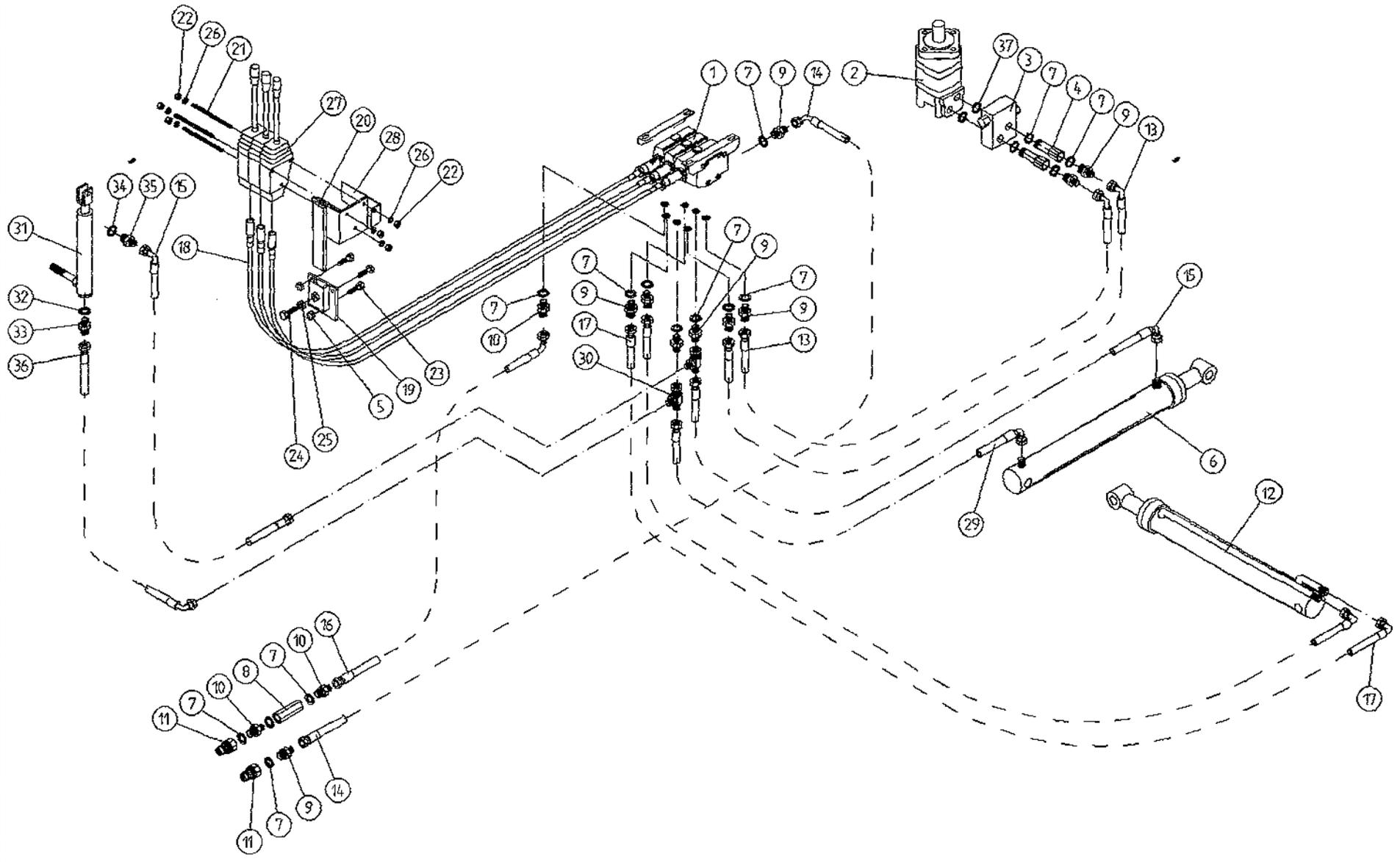
TANCO AUTOWRAP 450S TRAILED MODEL 1995  
HYDRAULIC COMPONENTS



**TANCO AUTOWRAP 450S MODEL (TRAILED) 1995  
HYDRAULIC COMPONENTS (DIN)  
PARTS LIST**

ITEM NO.	DESCRIPTION	QTY.	PART-NO.
1.	3 BANK SPOOL VALVE (DIN)	1	Z01-03-018D
2	HYDRAULIC MOTOR (C.L)	1	Z01-02-RF200
3	CROSS LINE RELIEF VALVE	1	Z01-03-004
4	1/2" BSP BOTTOM BANJO BOLT (SPECIAL)	2	Z01-03-002B
5	M10 LOCKNUT	3	Z23-10
6	HYD. RAM (FOR TIPPING FRAME)	1	Z01-01-AR687
7	1/2" COPPER WASHER	16	Z01-04-03
8	1/2" NON RETURN VALVE	1	Z01-03-017
9	1/2" X 3/8" ADAPTOR	10	Z01-06-06-08
10	1/2" X 1/2" ADAPTOR	3	Z01-06-08-08
11	1/2" MALE END Q/R COUPLING	2	Z01-15-081
12	HYD. RAM (FOR LIFT ARM)	1	Z01-01-AW
13	96" ST/90 3/8" D/W HOSE	2	Z38-R2-96-S9
14	84" ST/90 3/8" D/W HOSE	1	Z38-R2-84-S9
15	72" ST/90 3/8" D/W HOSE	1	Z38-R2-72-S9
16	84" ST/90 1/2" S/W HOSE	1	Z12-R1-84-S9
17	108" ST/90 3/8" D/W HOSE	2	Z38-R2-108S9
18	3 1/2" METER ACTUATOR CABLES	3	Z004-03-0075
19	ACTUATOR MTG. BRACKET (LOWER)	1	WD65-AML
20	ACTUATOR MTG. BRACKET (UPPER)	1	WD65-AMU
21	TIE BOLT (M8 X 150MM LONG)	3	WSB150
22	M8 HEX NUT	6	Z18-08
23	M10 HEX HD. SETS X 40MM LONG	3	Z26-064S
24	M12 HEX HD. SET X 40MM LONG	1	Z26-084S
25	M12 HEX NUT	1	Z18-12
26	8MM DIA SPRING WASHER	6	Z12-02-08
27	ACTUATOR LEVER	3	Z004-03-009
28	STICKER MOUNTING PLATE	1	WD60-794
29	60" ST/90 3/8" HOSE	1	Z38-R2-60-S9
30	COPPER WASHER	2	Z01-04-15

TANCO AUTOWRAP 550 S TRAILED MODEL 1995  
HYDRAULIC COMPONENTS

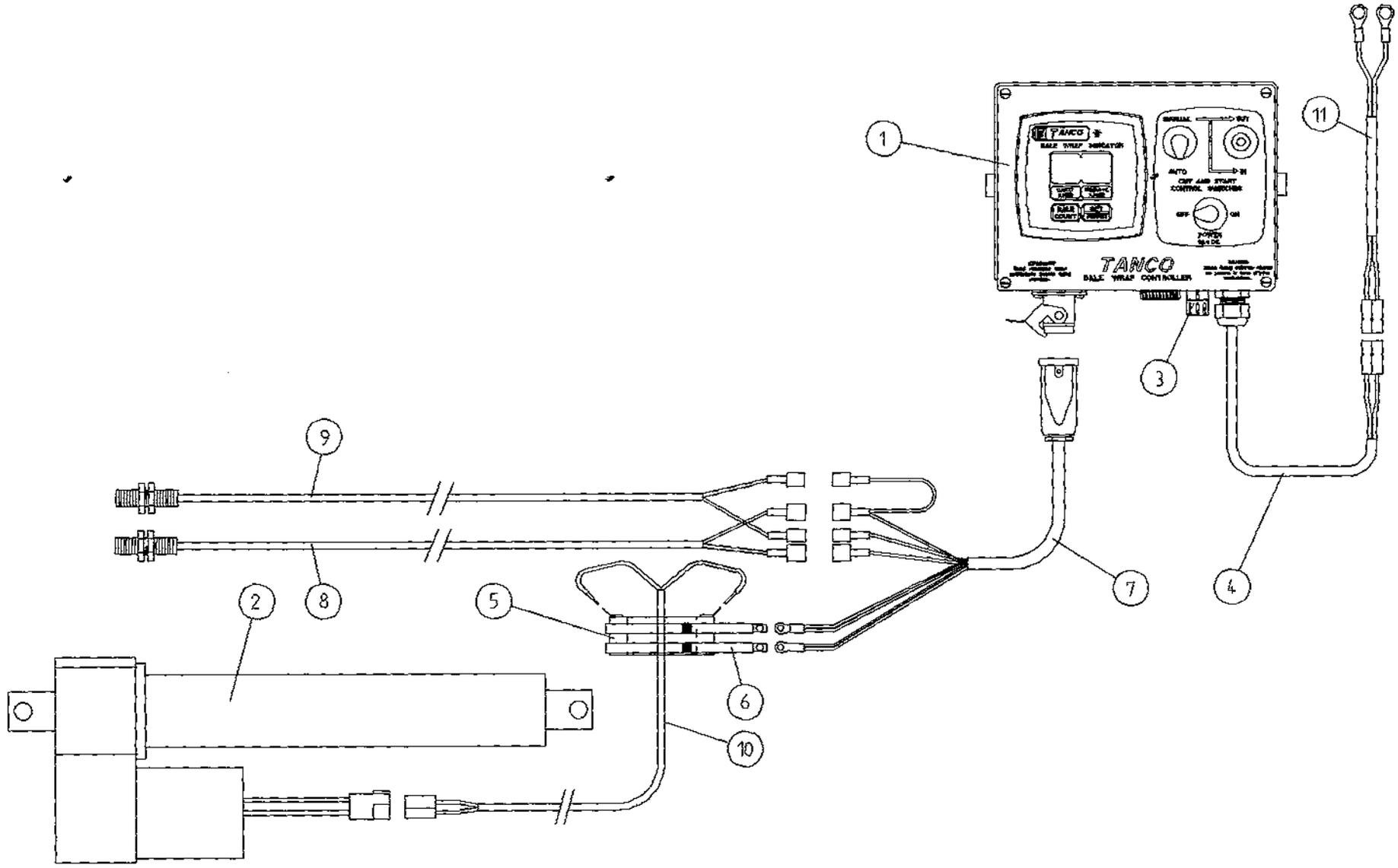


WD64-PL13

TANCO AUTOWRAP 550 S MODEL (TRAILED) 1995  
HYDRUALIC COMPONENTS (DIN)  
PARTS LIST

ITEM NO.	DESCRIPTION	QTY.	PART-NO
1	3 BANK SPOOL VALVE (DIN)	1	Z01-03-018D
2	HYDRAULIC MOTOR (C.L)	1	Z01-02-RF200
3	CROSS LINE RELIEF VALVE	1	Z01-03-004
4	1/2" BSP BOTTOM BANJO BOLT (SPECIAL)	2	Z01-03-002B
5	M10 LOCKNUT	3	Z23-10
6	HYD. RAM (FOR TIPPING FRAME)	1	Z01-01-AR687
7	1/2" WASHER	16	Z01-04-03
8	1/2" NON RETURN VALVE	1	Z01-03-017
9	1/2" X 3/8" ADAPTOR	10	Z01-06-06-08
10	1/2" X 1/2" ADAPTOR	3	Z01-06-08-08
11	1/2" MALE END Q/R COUPLING	2	Z01-15-081
12	HYD. RAM (FOR LIFT ARM)	1	Z01-01-AW
13	132" ST/90 3/8" D/W HOSE	2	Z38-R2-132-S9
14	84" ST/90 3/8" D/W HOSE	1	Z38-R2-84-S9
15	72" ST/90 3/8" D/W HOSE	2	Z38-R2-72-S9
16	84" ST/90 1/2" S/W HOSE	1	Z12-R1-84-S9
17	108" ST/90 3/8" D/W HOSE	2	Z38-R2-108S9
18	3 1/2" METER ACTUATOR CABLES	3	Z004-03-0075
19	ACTUATOR MTG. BRACKET (LOWER)	1	WD65-AML
20	ACTUATOR MTG. BRACKET (UPPER)	1	WD65-AMU
21	TIE BOLT (M8 X 150MM LONG)	3	WSB150
22	M8 HEX NUT	6	Z18-08
23	M10 HEX HD. SETS X 40MM LONG	3	Z26-064S
24	M12 HEX HD. SET X 40MM LONG	1	Z26-084S
25	M12 HEX NUT	1	Z18-12
26	8MM DIA SPRING WASHER	6	Z12-02-08
27	ACTUATOR LEVERS	3	Z004-03-009
28	STICKER MOUNTING PLATE	1	WD60-794
29	60" ST/90 3/8" D/W HOSE	1	Z38-R2-60-S9
30	3/8" FEMALE X 1/2" MALE/MALE "T" PIECE	2	Z01-12-002
31	HYDRAULIC RAM D/A	1	Z01-01-AW25
32	3/8" DOWTY WASHER	1	Z01-04-02
33	3/8" X 3/8" ADAPTOR FITTED WITH 0.06" RESTRICTOR	1	Z01-03-40
34	1/4" DOWTY WASHER	1	Z01-04-01
35	1/4" X 3/8" ADAPTOR	1	Z01-06-04-06
36	48" ST/90 3/8" D/W HOSE	1	Z38-R2-48-S9
37	COPPER WASHER	2	Z01-04-15

TANCO AUTOWRAP 250SL/450S/550S/1050S/1250S MODELS  
ELECTRICAL COMPONENTS



9227R

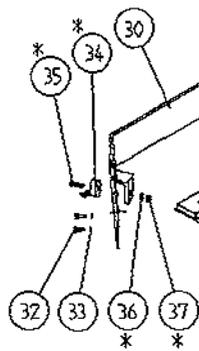
TANCO AUTOWRAP 250SL/450S/550S/1050S/1250S

ELECTRICAL COMPONENTS  
PARTS LIST

ITEM NO.	DESCRIPTION	QTY	PART-NO
1.	CONTROL BOX	1	D6049
2.	WARNER LINEAR ACTUATOR	1	ZD605-510
3.	1 1/4" FUSE HOLDER	1	ZD606-100
4.	MAIN FLY LEAD FOR CONTROLLER	1	ZD606-060
5.	SLIP RING ASSY.	1	ZD605-308
6.	BRUSHES	2	ZD605-302
7.	7 CORE CABLE C/W HEARTING PLUG	1	D605-7C
8.	ROTATING SENSOR	1	ZD606-RS
9.	TIP SENSOR	1	ZD606-TS
10.	TWO CORE CABLE FOR SLIP RING	1	D605-02C
11	MAIN BATTERY LEAD FOR CONTROLLER	1	ZD606-030

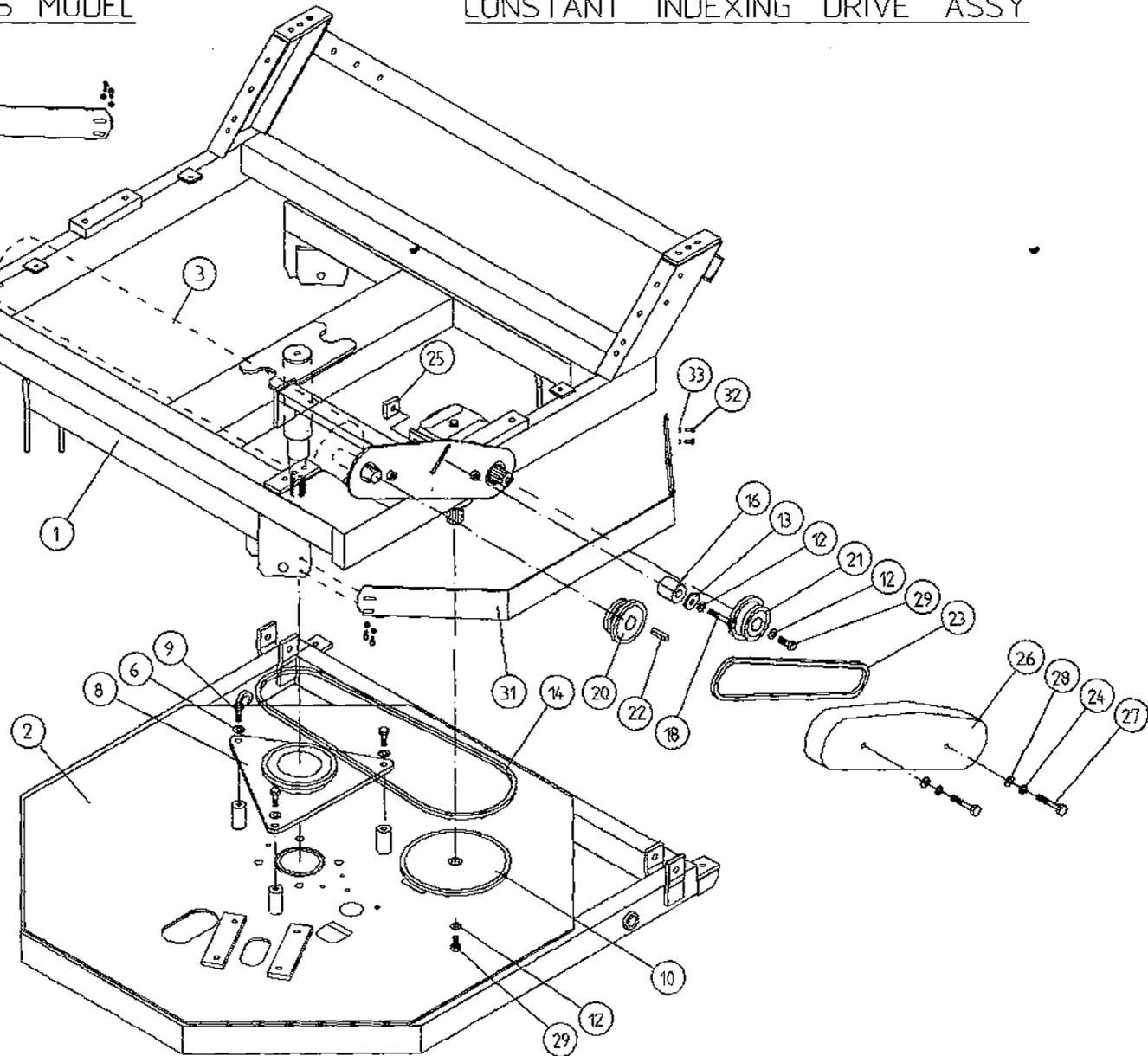
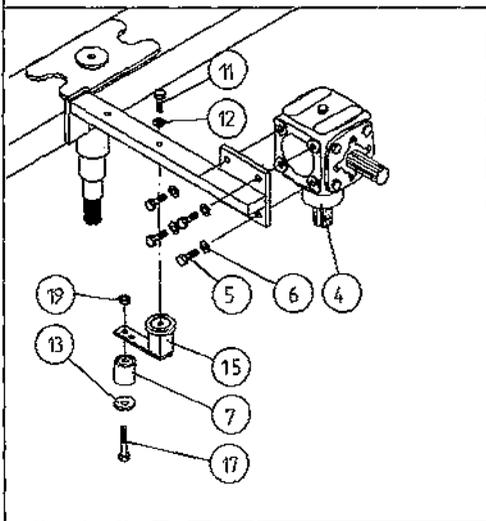
TANCO AUTOWRAP 1995 MODEL

CONSTANT INDEXING DRIVE ASSY



NOTE: ITEMS MARKED WITH \* DENOTES ITEMS  
REQUIRED FOR AUTOMATIC MODELS ONLY.

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TANCO AUTOWRAP  
CONSTANT INDEXING DRIVE ASSEMBLY

PARTS LIST

ITEM NO.	DESCRIPTION	QTY.	PART-NO
1	TURNTABLE ASSY.	1	WD64-TA
2	TIPPING FRAME ASSY.	1	WD64-TF
3	DRIVE ROLLER ASSY.	1	WD658-BRD
4	GEAR BOX	1	Z01-25-300
5	M12 HEX HD SET x 30mm LONG	4	Z26-082S
6	12mm DIA SPRING WASHER	7	Z12-02-12
7	CHAIN TENSIONER	1	WD60-CT
8	CENTRE SPROCKET ASSY 27 TOOTH	1	WD64-CSA
9	M12 HEX HD SET x 25mm LONG	3	Z26-081S
10	36 TOOTH SPROCKET	1	Z06-D64-468
11	M10 HEX HD SET x 25mm LONG	1	Z26-0611S
12	10mm DIA SPRING WASHER	4	Z12-02-10
13	RETAINING COLLAR	3	WD623-071
14	CHAIN 3/4" PITCH X 87 PITCHES	1	Z09-AW-5
15	ROSTA TENSIONING UNIT ARM	1	Z06-454
16	CHAIN TENSIONER	1	WD65-CT
17	M10 HEX HD BOLT x 65MM LONG	1	Z26-0671B
18	M10 HEX HD BOLT x 80MM LONG	1	Z26-0691B
19	M10 LOCKNUT	1	Z23-10
20	SPROCKET DOUBLE SIMPLEX 13T/16T KEYED	1	Z06-D64-1316K
21	SPROCKET DOUBLE SIMPLEX 13T/16T SPLINED	1	Z06-D65-1316S
22	KEY 5/16" x 5/16" x 32mm LONG	1	WD623-K32
23	CHAIN 3/4" PITCH X 62 PITCHES	1	Z09-AW-3
24	1/2" DIA STAR WASHER	2	Z10-01-121
25	LOCKING FLAT	1	WD623-060
26	CHAIN GUARD	1	WD60-CGC
27	M10 HEX HD SET x 70mm LONG	2	Z26-068B
28	10mm DIA FLAT WASHER	2	Z10-02-10
29	M10 HEX HD SET x 30mm LONG	2	Z26-062S
30	GUARD	1	WD64-TG
31	GUARD	1	WD64-020
32	M8 HEX HD SETS X 20MM LONG	8	Z26-020S
33	8MM DIA SPRING WASHER	8	Z12-02-08
34*	MAGNET	2	D6043
35*	M6 CSK HD SET X 35MM LONG	2	Z13-132
36*	6MM DIA FLAT WASHER	2	Z11-02-06
37*	M6 LOCKNUT	2	Z23-06

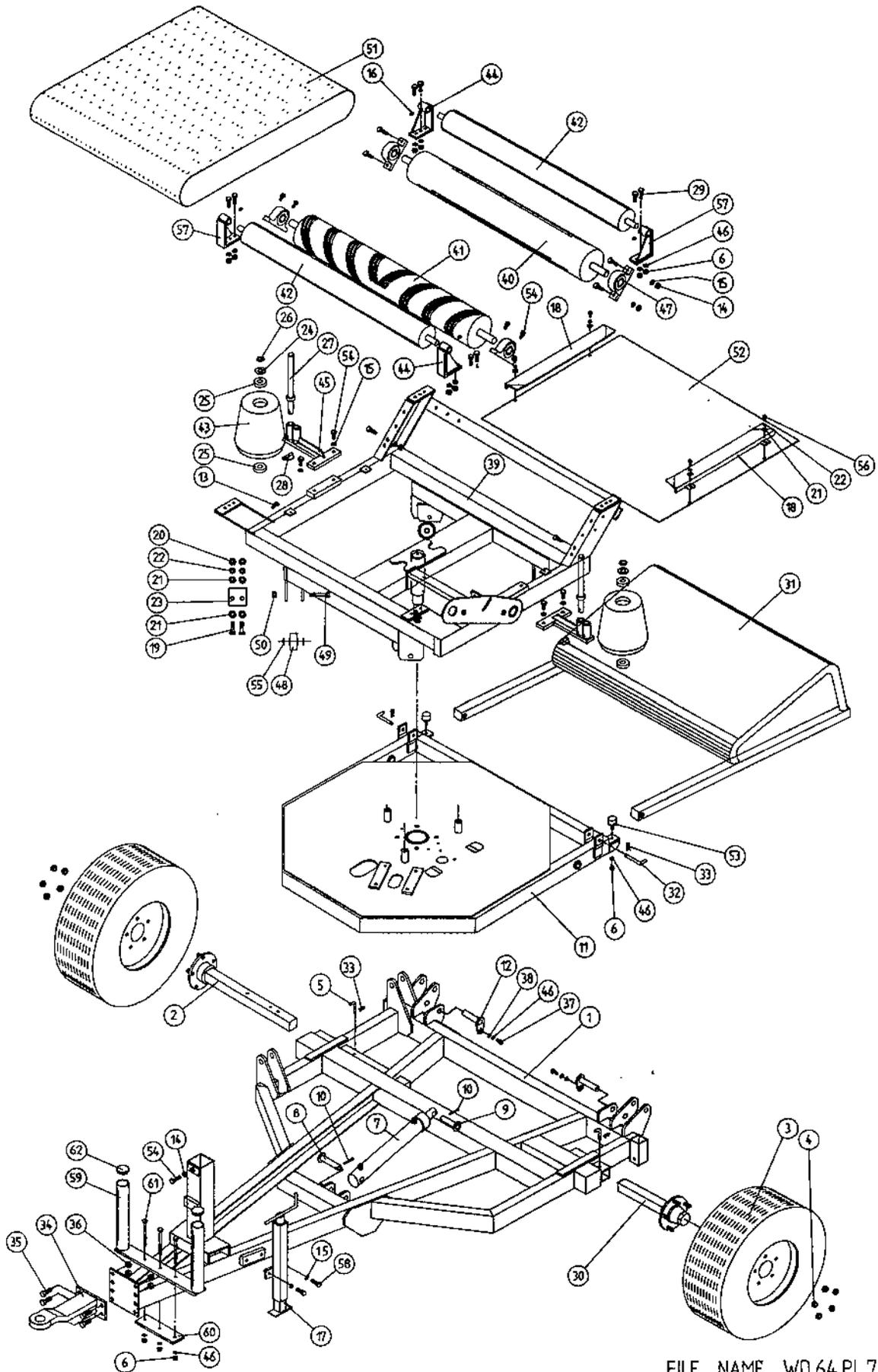
\* DENOTE ADDITIONAL ITEMS REQUIRED FOR AUTOMATIC MACHINES



TANCO AUTOWRAP 450S/550S MODEL (TRAILED) 1995PARTS LIST

ITEM NO	DESCRIPTION	QTY	PART-NO.
1.	CHASIS ASSY	1	WD60-CHA
2.	STUB AXLE (LONG)	1	Z04-033
3.	WHEELS	2	Z04-03
4.	WHEELS NUTS	10	M22AWNA
5.	BISSEL PIN	2	Z03-22-AW82
6.	M10 HEX NUT	17	Z18-10
7.	HYD. RAM	1	Z01-01-AR687
8.	RAM. BOTTOM PIVOT PIN	1	Z03-02-330
9.	RAM TOP PIVOT PIN	1	Z03-03-50
10.	2" X 1/4" SPLIT PIN	2	Z03-21-29
11.	TIPPING FRAME ASSY	1	WD64-TF
12.	TIPPING FRAME PIVOT PIN C/W GREASE NIPPLE	2	Z03-01-9055 Z39-60
13.	M10 HEX HD SET X 30MM LONG	4	Z26-062S
14.	M12 HEX NUT	9	Z16-12
15.	12MM DIA SPRING WASHER	10	Z12-02-12
16.	1/8" B.S.P. ST GREASE NIPPLE	4	Z39-60
17.	SCREW JACK ASSEMBLY	1	WD60-JA
18.	BELT GUIDE ASSY	2	WD64-BG
19.	M8 HEX HD SETS X 20MM LONG	8	Z26-039S
20.	M8 HEX NUTS	8	Z18-08
21.	8MM DIA FLAT WASHERS (MUD FLAP)	12	Z11-02-081
22.	8MM DIA SPRING WASHERS	8	Z12-02-08
23.	SCRAPER	2	WD60-70S
24.	THRUST WASHER	2	WD60-292
25.	BEARING (25MM I.D.)	4	Z06-AWRB-93
26.	CIRCLIP	2	Z28-525
27.	ROLLER SHAFT ASSEMBLY	2	WD60-RSA
28.	10MM "D" LINCH PINS	2	Z38-03
29.	M10 HEX HD SET X 35MM LONG	8	Z26-063S
30.	STUB AXLE (SHORT)	1	Z04-032
31.	BALE RAMP ASSY	1	WD60-BR
32.	BISSEL PIN	2	Z03-22-AW100
33.	4MM "R" CLIP	4	Z36-02
34.	RING HITCH ASSY (LONG)	1	WD65-HIT
35.	M16 HEX HD SET X 45MM LONG	4	Z26-123S
36.	M16 LOCKNUTS	4	Z23-16
37.	M10 HEX HD SET X 25MM LONG	2	Z26-061S
38.	10MM DIA MACHINED FLAT WASHER	2	Z11-02-10
39.	TURN TABLE ASSY	1	WD64-TA
40.	BELT ROLLER ASSY IDLER	1	WD610-BRI
41.	BELT ROLLER ASSY DRIVER	1	WD658-BRD
42.	SMALL ROLLER ASSY	2	WD60-SMR
43.	SIDE ROLLER	2	Z06-AWR
44.	ROLLER MTG BRACKET	2	WD60-TRMBR
45.	END ROLLER MOUNTING BRACKET	2	WD658-ERM
46.	10MM SPRING WASHERS	14	Z12-02-10

# TANCO AUTOWRAP 450 S / 550 S MODEL 1995



FILE NAME WD 64 PL 7

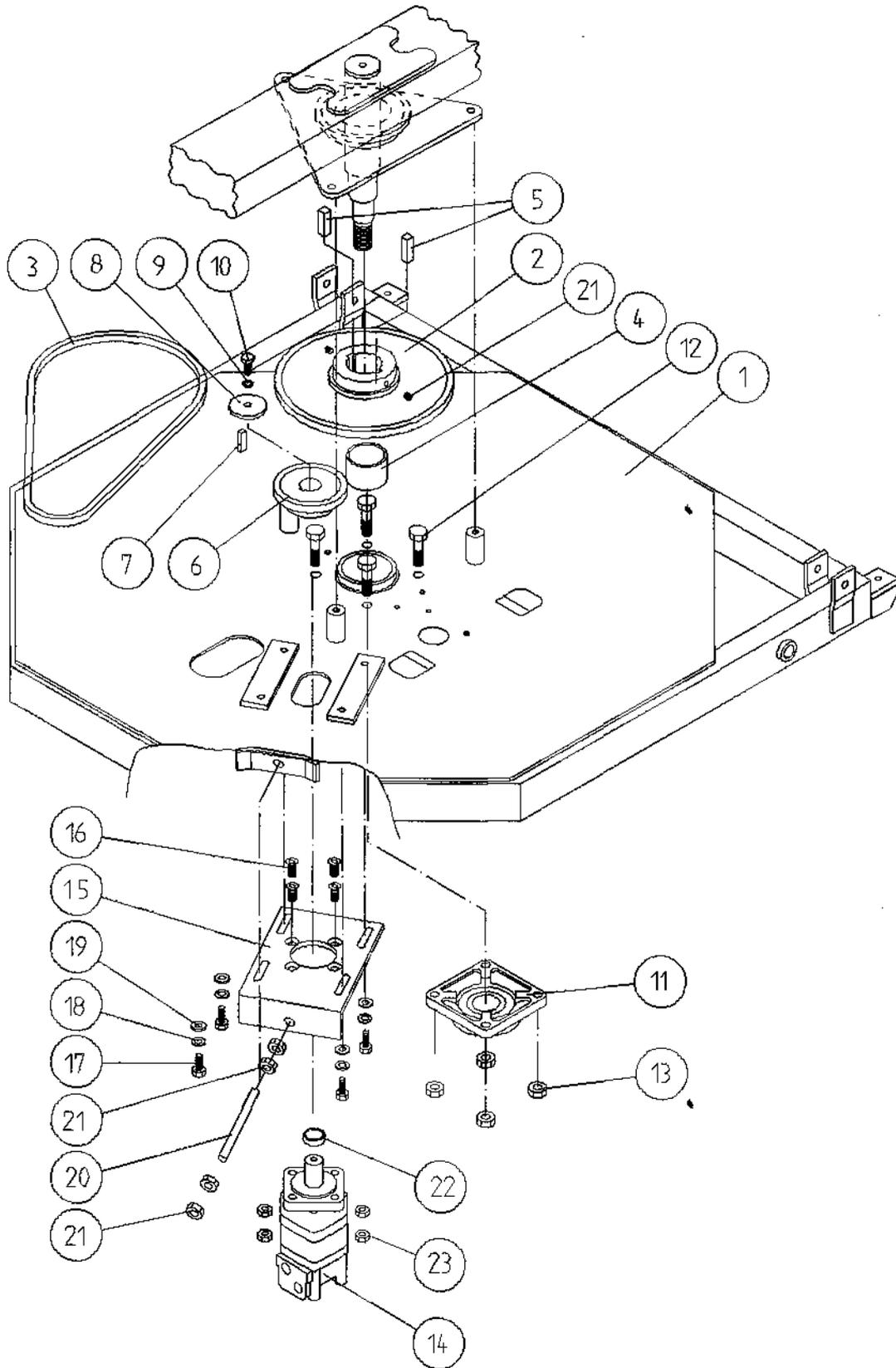
WD64-PL7

TANCO AUTOWRAP 450 S / 5500 S MODEL (TRAILED) 1995

PARTS LIST

ITEM NO	DESCRIPTION	QTY	PART-NO.
47.	1 1/4" PILLOW BLOCK BEARING C/W CAM LOCK COLLAR	4	Z06-485
48.	SUPPORT WHEELS (4" DIA)	4	Z06-466
49.	AXLE ASSY C/W GREASE NIPPLE	4	Z03-22-AW/AX Z39-60
50.	M20 LOCKNUTS	4	Z23-20
51.	1130MM WIDE X 2475MM LONG X 1/4" FLAT BELT	1	Z05-02A95
52.	TURN TABLE COVER PLATE	1	WD60-093
53.	BUFFER 50MM DIA X 40MM LONG	2	Z40-20
54.	M12 HEX HD ST X 40MM LONG	14	Z26-084S
55.	SPACER	8	WD60-198
56.	M8 HEX HD SET X 30MM LONG	4	Z26-041S
57.	ROLLER MOUNTING BRACKET	2	WD60-TRMBL
58.	M12 HEX HD SET x 30mm LONG	2	Z26-082S
59.	FILM TRANSPORT BRACKET	1	WD60-FTB1
60.	CLAMPING PLATE	1	WD60-933
61.	M10 HEX HD BOLT x 140mm LONG	3	Z26-0726S
62.	PLASTIC CAP	1	Z32-08

# TANCO AUTOWRAP 1995 MODEL TURNTABLE CHAIN DRIVE ASSEMBLY



FILE NAME: WD64 PL9

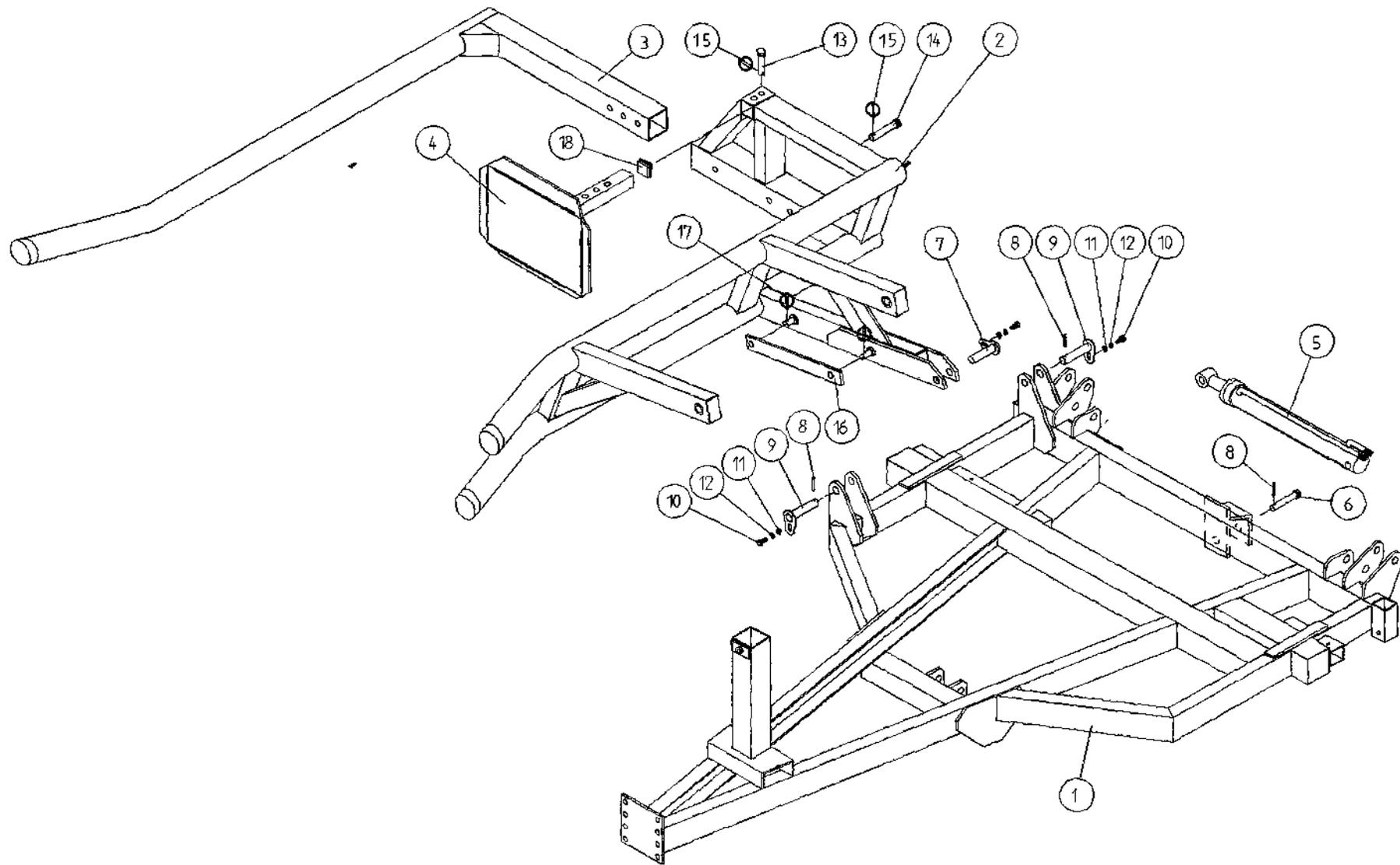
WD64-PL9

TANCO AUTOWRAP 1995 MODEL

TURNTABLE CHAIN DRIVE ASSEMBLY

ITEM NO	DESCRIPTION	QTY	PART NO
1	TIPPING FRAME ASSY	1	WD64-TF
2	38 TOOTH X 1" PITCH SPROCKET	1	Z06-D64-38
3	CHAIN 1" PITCH X 54 PITCHES	1	Z09-AW6
4	SPINDLE SPACER	1	WD64-040
5	KEY 5/8" SQ X 50MM LONG	2	WD64-052
6	15 TOOTH X 1" PITCH SPROCKET	1	Z06-I60-046
7	KEY 5/16" SQ X 45MM LONG	1	WD64-053
8	LOCKING COLLAR	1	WD623-071
9	10MM DIA SPRING WASHER	1	Z12-02-10
10	3/8" UNC HEX HD SET Z 1" MM LONG	1	Z27-023S
11	2" DIA FLANGE BEARING C/W CAN LOCK COLLAR	1	Z06-49EC
12	5/8" UNF HEX HD SET X 2" LONG	4	Z31B-064
13	5/8" UNF LOCKNUT	4	Z20-10
14	HYDRAULIC MOTOR	1	Z01-02-RF200
15	HYDRAULIC MOTOR MOUNTING PLATE	1	WD64-001
16	M12 X 40MM ALLEN HD O/S SCREW	4	Z13-5-12
17	M12 HEX HD SET X 30MM LONG	4	Z26-082S
18	12MM DIA SPRING WASHER	4	Z12-02-12
19	12MM DIA FLAT WASHER	4	Z10-02-12
20	M16 THREADED BAR X 150MM LONG	1	WD64-038
21	M16 HEX NUTS	4	Z18-16
22	SPACER	1	WI60-093
23	M12 LOCKNUTS	4	Z23-12

TANCO AUTOWRAP 450 S/550 S MODELS 1995  
LIFT ARM ASSEMBLY



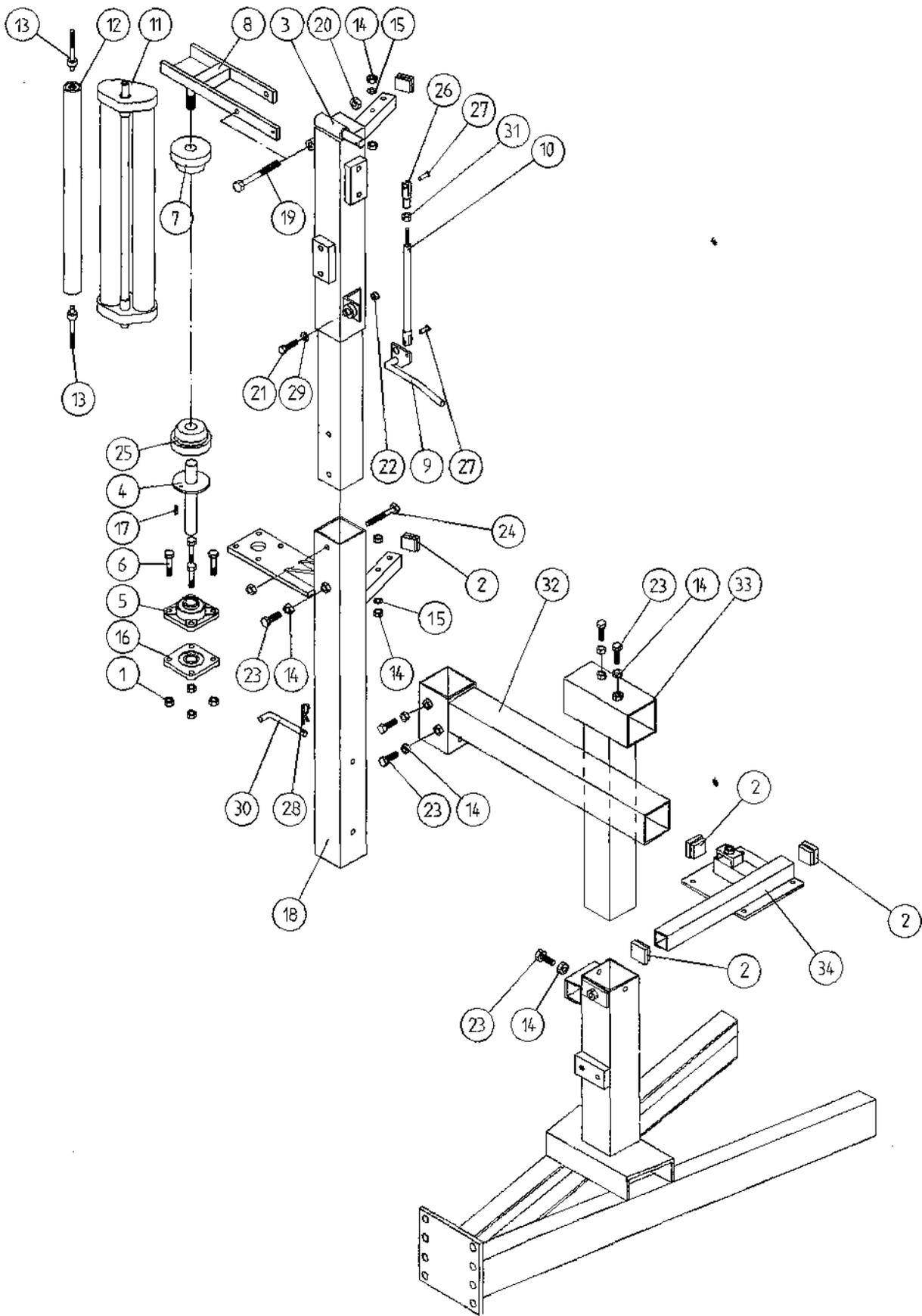
WD64-PL-21

TANCO AUTOWRAP 450S / 550S MODEL (TRAILED) 1995  
PARTS LIST

LIFT ARM AND CHASSIS

ITEM NO.	DESCRIPTION	QTY.	PART-NO.
1.	CHASSIS ASSEMBLY	1	WD60-CHA
2.	LIFT ARM ASSEMBLY	1	WD60-LA
3.	ADJUSTABLE OUTER ARM ASSY	1	WD60-LAAA
4.	ADJUSTABLE BALE STOP	1	WD610-LAS
5.	HYDRAULIC RAM (LIFT ARM)	1	Z01-01-AW
6.	RAM BOTTOM PIVOT PIN	1	Z03-02-330
7.	RAM TOP PIVOT PIN	1	Z03-01-797
8.	2" x 1/4" SPLIT PINS	3	Z03-21-29
9.	LIFT ARM PIVOT C/W GREASE NIPPLE	2	Z03-01-905
10.	M10 HEX HD SET x 25mm LONG (TUFLOCK)	3	Z26-061S
11.	10mm DIA MACHINED FLAT WASHER	3	Z11-02-10
12.	10mm DIA SPRING WASHER	3	Z12-02-10
13.	SPAREX PIN	1	Z03-04-73
14.	SPAREX PIN	1	Z03-04-77
15.	7/16" DIA LINCH PINS	2	Z03-22-06
16.	SAFETY SUPPORT BAR	1	WD60-319
17.	6mm DIA LINCH PIN	2	Z03-22-03
18.	PLASTIC CAP	1	Z32-10

TANCO AUTOWRAP 450S MODEL (TRAILED) 1995  
 FILM DISPENSER SYSTEM



FILE NAME WD64-PL26

WD64-PL26

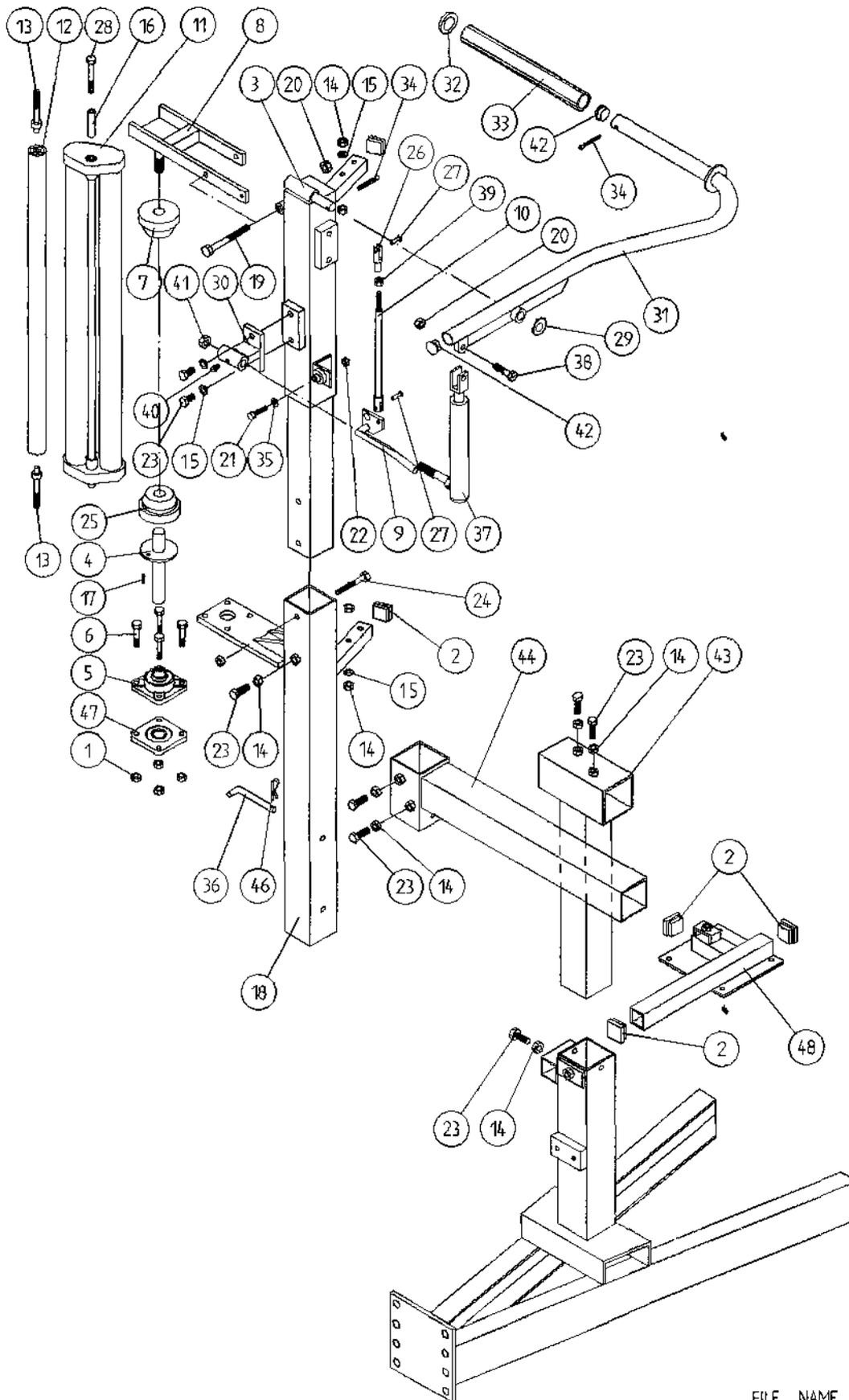
TANCO AUTOWRAP 450S MODEL (TRAILED) 1995

FILM DISPENSING SYSTEM

PARTS LIST

ITEM NO.	DESCRIPTION	QTY.	PART-NO
1	M10 LOCKNUTS	4	Z23-10
2	PLASTIC CAPS (TO SUIT 40 X 40 X 3 RHS)	5	Z32-07
3	DISPENSER MOUNTING (UPPER)	1	WD60-DMUH
4	FILM SPOOL ASSEMBLY	1	WD60-SPO
5	1" DIA FLANGE BEARING C/W CAM LOCK	1	Z06-48EC
6	M10 HEX HD. BOLT X 50MM LONG	4	Z26-066B
7	CONE (TOP) C/W BALL BEARINGS	1	Z06-45-01
8	CLAMP ASSEMBLY	1	WD60-DMCA
9	LEVER ASSEMBLY	1	WD60-DMLA
10	LINK ASSEMBLY	1	WD60-DMLK
11	FILM DISPENSER UNIT MK 6 (70% STRETCH)	1	D613
12	SLAVE ROLLER ASSY (SHORT)	1	WD60-SLR
13	SLAVE ROLLER PIVOT	2	WD60-253
14	M12 HEX NUTS	6	Z18-12
15	12MM DIA SPRING WASHER	2	Z12-02-12
16	VALVE MOUNTING PLATE ASSEMBLY	1	WD65-VMP
17	1/4" DIA TENSION PIN X 3/4" LONG	1	Z03-20-062
18	DISPENSER MOUNTING (LOWER)	1	WD60-DMLH
19	M12 HEX HD BOLT X 130MM LONG	1	Z26-094B
20	M12 LOCKNUT	3	Z23-12
21	M8 HEX HD BOLT X 35MM LONG	1	Z26-042S
22	M8 LOCKNUT	1	Z23-08
23	M12 HEX HD SET X 30MM LONG	2	Z26-082S
24	M12 HEX HD BOLT X 100MM LONG	1	Z26-092B
25	CONE (BOTTOM)	1	Z06-45-02
26	CLEVIS (M10)	1	Z49-335
27	PIN (5/16" DIA) C/W CLIP	2	Z49-337
28	4MM "R" CLIP	1	Z36-02
29	8MM DUA MUD FLAP WASHER	1	Z11-02-081
30	BISSEL PIN X 110MM LONG	1	WD60-874
31	5/16" UNF HEX NUT	1	Z15-05
32	1" DIA FLANGE BEARING	1	Z06-48

TANCO AUTOWRAP 550S (TRAILED) MODEL 1995  
 FILM DISPENSER SYSTEM



FILE NAME WD 64 - PL27

**TANCO AUTOWRAP 550S MODEL (TRAILED) 1995**  
**FILM DISPENSING SYSTEM**

**PARTS LIST**

ITEM NO.	DESCRIPTION	QTY	PART-NO.
1.	M10 LOCKNUTS	4	Z23-10
2.	PLASTIC CAPS (TO SUIT 40 x 40 x 3 RHS)	5	Z32-07
3.	DISPENSER MOUNTING (UPPER)	1	WD60-DMUH
4.	FILM SPOOL ASSEMBLY	1	WD60-SPO
5.	1" DIA FLANGE BEARING C/W CAM LOCK	1	Z06-48EC
6.	M10 HEX HD BOLT x 50mm LONG	4	Z26-066B
7.	CONE (TOP) C/W BALL BEARINGS	1	Z06-45-01
8.	CLAMP ASSEMBLY	1	WD60-DMCA
9.	LEVER ASSEMBLY	1	WD60-DMLA
10.	LINK ASSEMBLY	1	WD60-DMLK
11.	FILM DISPENSER UNIT MK 8 (70% STRETCH)	1	D615
12.	SLAVE ROLLER LONG	1	Z06-SP95-L
13.	SLAVE ROLLER PIVOT	2	WD64-SLR
14.	M12 HEX NUTS	10	Z18-12
15.	12mm DIA SPRING WASHER	2	Z12-02-12
16.	SLEEVE	1	D52012-95
17.	1/4" DIA TENSION PIN x 3/4" LONG	1	Z03-20-062
18.	DISPENSER MOUNTING (LOWER)	1	WD60-DMLH
19.	M12 HEX HD BOLT x 130mm LONG	1	Z26-094B
20.	M12 LOCKNUT	3	Z23-12
21.	M8 HEX HD BOLT x 35mm LONG	1	Z26-042S
22.	M8 LOCKNUT	1	Z23-08
23.	M12 HEX HD SET x 30mm LONG	6	Z26-082S
24.	M12 HEX HD BOLT x 100mm LONG	1	Z26-092B
25.	CONE (BOTTOM)	1	Z06-45-02
26.	CLEVIS (M10)	1	Z49-335
27.	PIN (5/16" DIA C/W CLIP)	2	Z49-337
28.	M12 HEX HD BOLT x 80mm LONG	1	Z26-0901B
29.	3/4" DIA FLAT WASHER	1	Z10-02-19
30.	FILM PULL DOWN BRACKET ASSY	1	WD65-FPDB
31.	FILM PULL DOWN ARM ASSY	1	WD65-FPDA
32.	RETAINING WASHER	1	WD60-859
33.	ROLLER	1	WD60-866
34.	2" x 1/4" SPLIT PIN	1	Z01-23-29
35.	4mm "R" CLIP	1	Z36-02
36.	BISSEL PIN (110mm LONG)	1	WD60-874
37.	HYDRAULIC RAM	1	Z01-01-AW25
38.	M12 HEX HD SET x 50mm LONG	1	Z26-086S
39.	5/16" UNF HEX NUT	1	Z15-05
40.	1/8" BSP ST. GREASE NIPPLE	1	Z39-60
41.	M16 LOCKNUT	1	Z23-16
42.	1" GB PLASTIC CAP	2	Z32-14
43.	DISPENSER MAST HORIZONTAL SOCKET ASSY	1	WD65-DHS
44.	DISPENSER MAST VERTICAL SOCKET ASSY	1	WD65-DVS
45.	DISPENSER MAST HORIZONTAL SOCKET ASSY	1	WD65-DHS
46.	4mm "R" CLIPS	1	Z36-02
47.	1" DIA FLANGE BEARING	1	Z06-48
48.	VALVE MOUNTING PLATE ASSEMBLY	1	WD65-VMP

## FAULT FINDING

### PROBLEMS.

- |   |  |
|---|--|
| 1. Drive Roller and Bale belt not driving       | Check and replace shear Pins in sprocket on drive roller.  |
| 2. Film Breaking                                | Wash off dispenser and slave rollers Change roll of film. Use recommended films only.  |
| 3. Film not wrapping evenly on bale.            | Adjust film mast so centre of film roll is aligned with centre of bale .   |
| 4. Film Tearing on Ramp.                        | Check for sharp edges and remove.  |
| 5. Bale Skidding on Ramp.                       | Fit Hessian Bag or piece of carpet to Ramp.  |
| 6. Film Dispenser not Pre-Stretching Film.      | Check that both Rollers turn when one is turned by hand. If not, fit new gears or replace unit.  |
| 7. Tyres coming off 4" platform Support Wheels. | Replace Wheels - Reduce speed below 30 r.p.m. - Do not grease path of wheels on platform. Check that bale does not get trapped between arms and turntable when being loaded.<br><br>If this happens lower arm and start again. |

## FAULT FINDING

### 8. MAIN BELT MOVING SIDeways

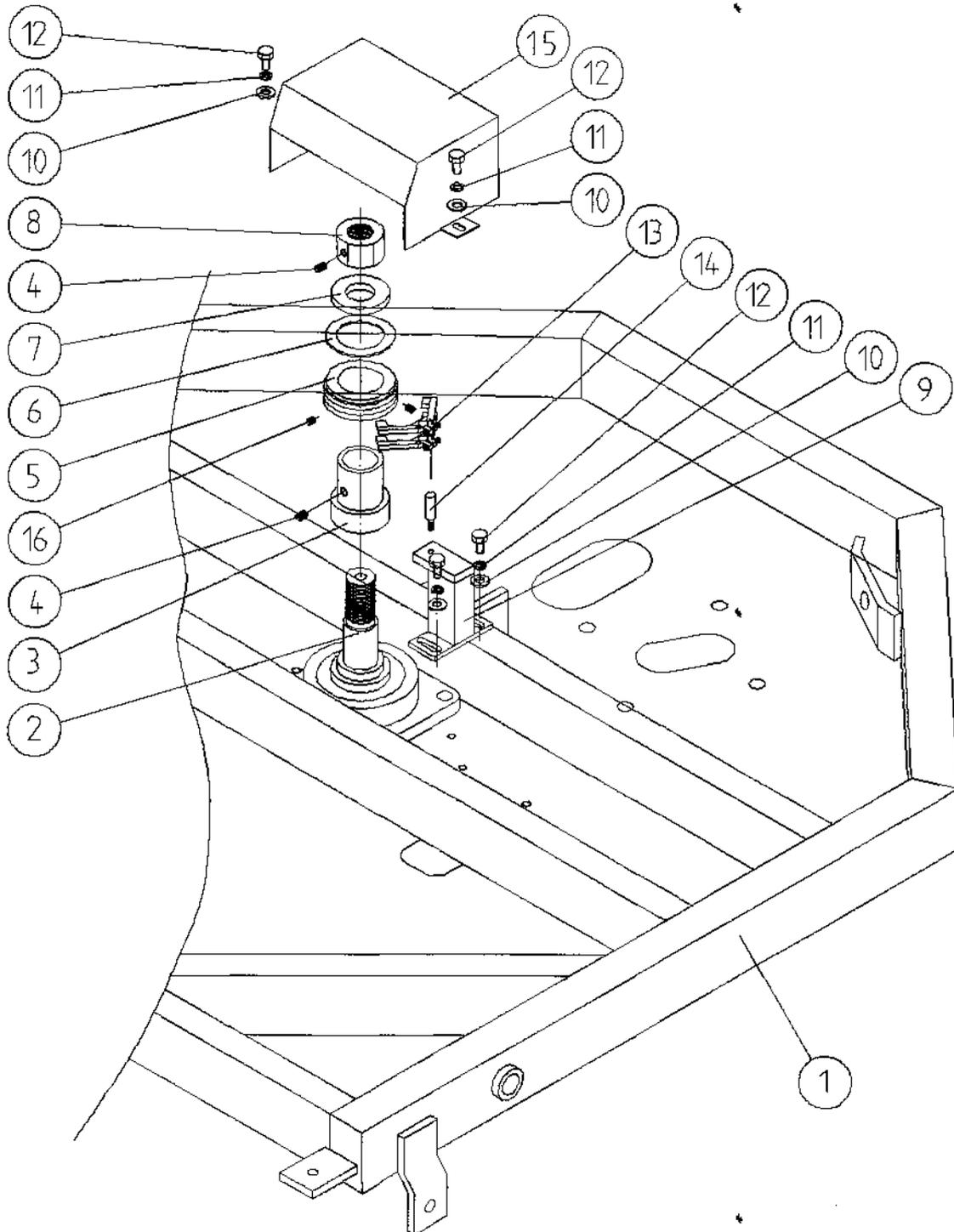
- (i) Ensure vertical rollers (plastic) are in tight on the bale.  
Remember that the bale will reduce in size during wrapping and, on the round bales in particular, the corners will become rounded so that the bale will tend to move sideways due to centrifugal forces. Now, if the plastic rollers are too far apart, the bale will move against one of the plastic rollers causing the belt to move in the opposite direction. Always adjust the vertical plastic rollers so that they keep the bale central on the belt.
- (ii) Adjust bale stop on lift arm so that bale is loaded centrally onto platform.
- (iii) Check that bale belt is fitted so arrow points in direction of travel.
- (iv) Check that both 8" rollers underneath the bale belt are parallel to each other. Remember the golden rule - a belt will always move up a slope:  
So, if the belt continually moves to one side, adjust idler roller to a narrower setting on the opposite side to which the belt travels.
- (v) Check that gripface strips are securely fixed to the roller and have not moved out of alignment.
- (vi) Check that it is the same measurement each side by running a string around the belt and measuring it. If one side is longer than the other replace the belt.



**TANCO AUTOWRAP  
CUT AND START UNIT (1995)  
PARTS LIST**

ITEM NO	DESCRIPTION	QTY	PART-NO.
1.	MAIN MOUNTING FRAME ASSY	1	WD605-MF1
2.	LATCH ASSY.	1	WD605-LA
3.	PUSH PLATE / POINTER ASSY.	1	WD605-PPP
4.	GUIDE ASSY	1	WD605-GD1
5.	PLUNGER ASSY	1	WD605-PL1
6.	GAS SPRING	1	Z07-47
7.	GAS SPRING MOUNTING BRACKET	1	WD605-GSM
8.	WARNER LINEAR ACTUATOR D11 10B5 08	1	ZD605-510
9.	"U" BOLT	1	WD605-45
10.	SPACER 1" X OD X 1/2" ID X 6mm LONG	2	WD605-65
11.	SLEEVE 1/2" DIA O.D. X 13/32" DIA I.D.	1	WD605-47
12.	M8 HEX HD SET X 35mm LONG	1	Z26-042S
13.	TRIGGER ASSEMBLY	1	WD605-TRG
14.	COLLAR 1" DIA BRIGHT RD. X 41.5mm LONG	1	WD605-51
15.	SPACER	1	WD605-100
16.	BLADE GUARD/MOUNTING BRACKET	1	WD605-105
17.	M12 HEX HD BOLT X 80mm LONG	2	Z26-0901B
18.	BISSEL PIN	1	Z03-22-AW100
19.	4mm "R" CLIP	1	Z36-02
20.	SPRING 16mm O.D X 1.5mm WIRE X 48mm LONG	1	Z07-34
21.	OILITE OIL RETAINING BUSH 1 1/8" O.D.	3	Z06-105
22.	1 1/2" X 1/4" DIA TENSION PIN	1	Z03-20-07
23.	M12 LOCKNUTS	2	Z23-12
24.	M12 HEX HD BOLT X 65mm	1	Z26-0882B
25.	M8 GRUB SCREW	1	Z28-008
26.	M8 HEX HD SET X 25mm	3	Z26-040S
27.	M12 BINX LOCKNUT	4	Z23-12BX
28.	M8 LOCKNUT	8	Z18-08
29.	M6 LOCKNUT (NYLOCK)	2	Z23-06
30.	10mm DIA FLAT WASHER	10	Z11-02-10
31.	8mm DIA FLAT WASHER	5	Z11-02-08
32.	6mm DIA FLAT WASHER	2	Z11-02-06
33.	3mm DIA SPLIT PIN	2	Z03-21-02
34.	BLADE	1	WD605-104
35.	MAIN GUARD	1	WD605-MG
36.	M8 HEX HD SET X 20mm LONG	2	Z26-039S
37.	8mm DIA SPRING WASHER	9	Z12-02-08
38.	EDGING STRIP	1	Z44-12
39.	M10 HEX HDSET X 20mm	2	Z26-060S
40.	8mm DIA FLAT WASHER 1" O.D.	4	Z11-02-081
41.	PACKER	1	WD605-133
42.	M8 X 40 COUNTER SUNK BOLT	2	Z13-5-08X40
43.	M12 HEX HD BOLT X 50mm LONG	1	Z26-086B
44.	M10 LOCKNUT	1	Z23-10

TANCO AUTOWRAP - CUT AND START UNIT (1995)  
SLIP RING ASSEMBLY



FILE NAME: WD 64 - PL20

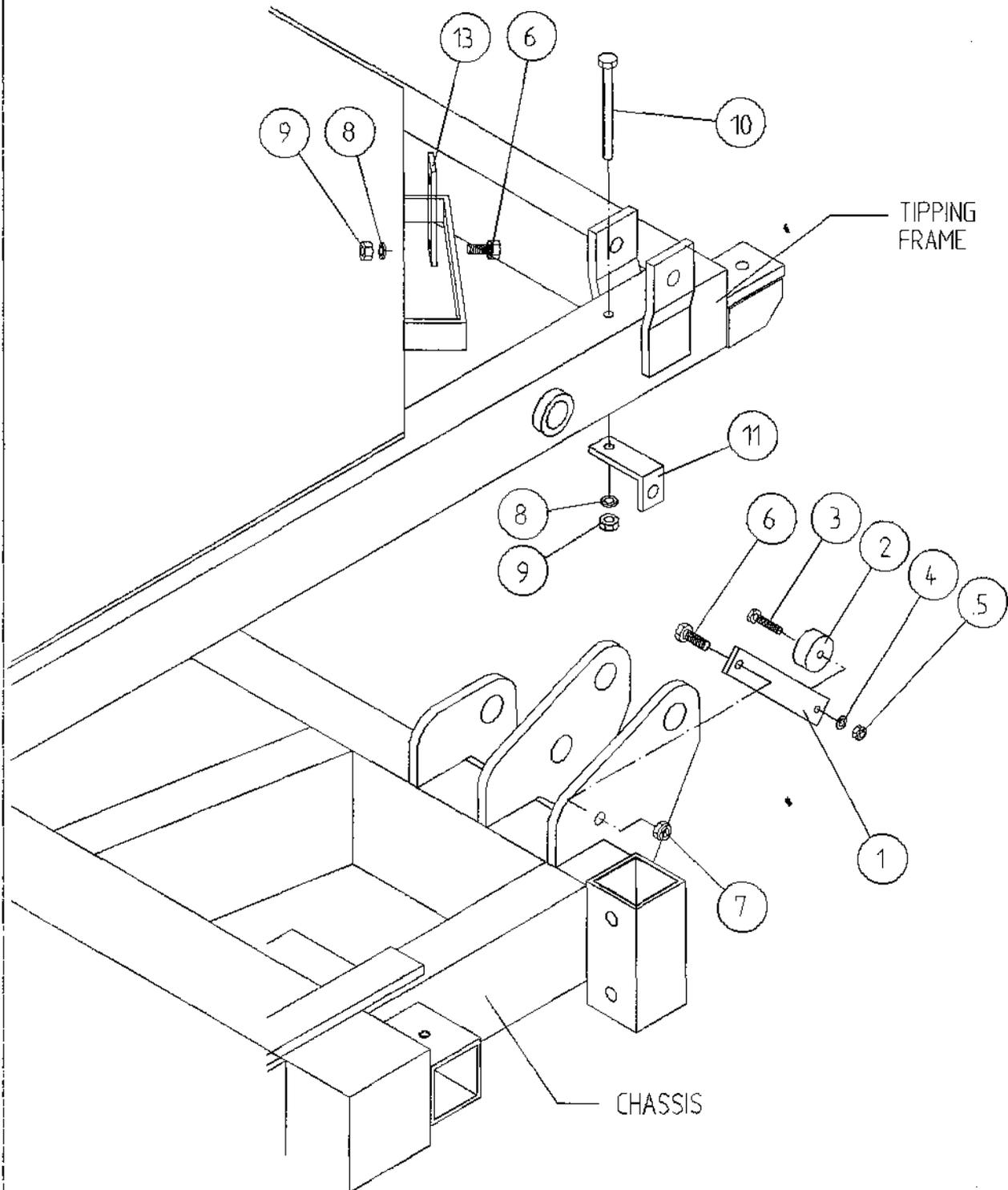
WD645-PL70

TANCO AUTOWRAP CUT AND START UNIT (1995)  
SLIP RING ASSY.

PARTS LIST

<u>ITEM NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>PART-NO.</u>
1.	UNDERSIDE OF TIPPING FRAME	1	WD64-TF
2.	TURNTABLE CENTRE SHAFT	1	WD64-002
3.	SLIP RING MOUNTING SLEEVE	1	WD605-161
4.	M8 GRUB SCREW x 6 mm LONG	2	Z28-007
5.	SLIP RING ASSY.	1	ZD605-308
6.	INSULATING RING	1	ZD605-350
7.	LOCKING COLLAR	1	WD60-770
8.	1 1/4" UNC HEX NUT	1	Z18-300
9.	SLIP RING MOUNTING BRACKET ASSY	1	WD605-BMB
10.	10mm DIA FLAT WASHER 1" O.D.	4	Z11-02-101
11.	10mm SPRING WASHER	4	Z12-02-10
12.	M10 HEX HD SET x 20mm	4	Z26-060S
13.	BRUSHES	2	ZD605-306
14.	INSULATOR SLEEVE	1	ZD605-302
15.	SLIP RING GUARD ASSY	1	WD605-SRG
16.	M5 GRUB SCREW	2	Z28-005

# TANCO AUTOWRAP CUT AND START UNIT (1995) SENSOR & MAGNET MOUNTING BRACKETS



FILE NAME WD64 - PL29

TANCO AUTOWRAP CUT AND START UNIT 1995SENSOR AND MAGNET MOUNTING BRACKETSPARTS LIST

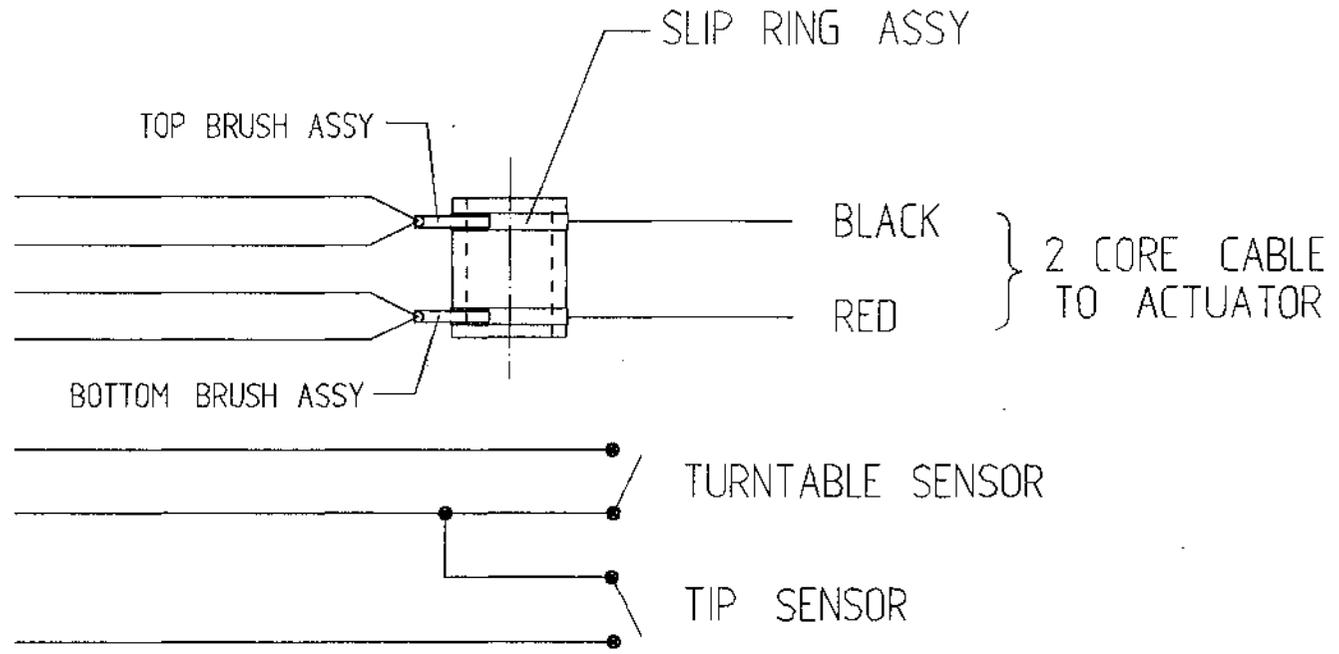
<u>ITEM NO.</u>	<u>DESCRIPTION</u>	<u>QTY.</u>	<u>PART-NO.</u>
1.	MAGNET MOUNTING BRACKET	1	WD605-165
2.	MAGNET	1	D6043
3.	M6 HEX HD SET x 30mm LONG	1	Z26-022S
4.	6mm DIA FLAT WASHER	1	Z11-02-06
5.	M6 LOCKNUT	1	Z23-06
6.	M8 HEX HD SET x 25mm LONG	2	Z26-040S
7.	M8 LOCKNUT (NYLOCK)	1	Z23-08
8.	8mm DIA SPRING WASHER	2	Z12-02-08
9.	M8 HEX NUT	2	Z18-08
10.	M8 HEX HD SET x 100mm LONG	1	Z26-057S
11.	SENSOR MOUNTING BRACKET	1	WD605-58
12.	SENSOR MOUNTING FLAT	1	WD605-164

# TANCO AUTOWRAP CUT AND START ELECTRICAL CIRCUIT

42

6 PIN PLUG

- PIN (6) { BLUE
- { BLACK
- PIN (5) RED
- PIN (4) BROWN
  
- PIN (3) GREEN
- PIN (2) WHITE
- PIN (1) YELLOW



## TANCO AUTOWRAP

### Cut and start Fault Finding Summary.

This summary is to be read in conjunction with operators handbook.

Note: It has been found that most faults can be attributed to a bad power supply. Therefore it is essential that power supply be taken directly from battery terminals, ensuring correct polarity. Operating voltage is 10V D.C. (under load) to 13.5V D.C.

#### Problem

#### Proposed Remedy

- |  |  |
|--|--|
| (1) Bale Wrap monitor does not power on.   | (a) Check polarity on connections to battery terminals.<br><br>(b) Check fuse, in bale wrap controller.  |
| (2) Plunger does not come out after 2 revolutions of turntable.                                      | (a) Ensure that left hand top switch is in auto mode.<br><br>(b) Check operation in manual mode to ensure that plunger travels in and out. If the plunger does not travel in and out, check all connections from six pin plug, through slip ring to linear actuator.   |
| (2)(i) Buzzer sound continuously "bleep", "bleep" and bale wrap monitor does not count above 2 revs. | (c) check voltage while operating in manual mode. This voltage should be no lower than 10V D.C. (under load). Also check connections on battery terminals.<br><br>(d) Check that bale wrap monitor is counting revolutions and if not check that turntable sensor is within 6mm of magnet on turntable.<br><br>(e) Carry out continuity check on turntable sensor, by taking reading cross pins 2 & 3 in six pin plug. |

TANCO AUTOWRAP

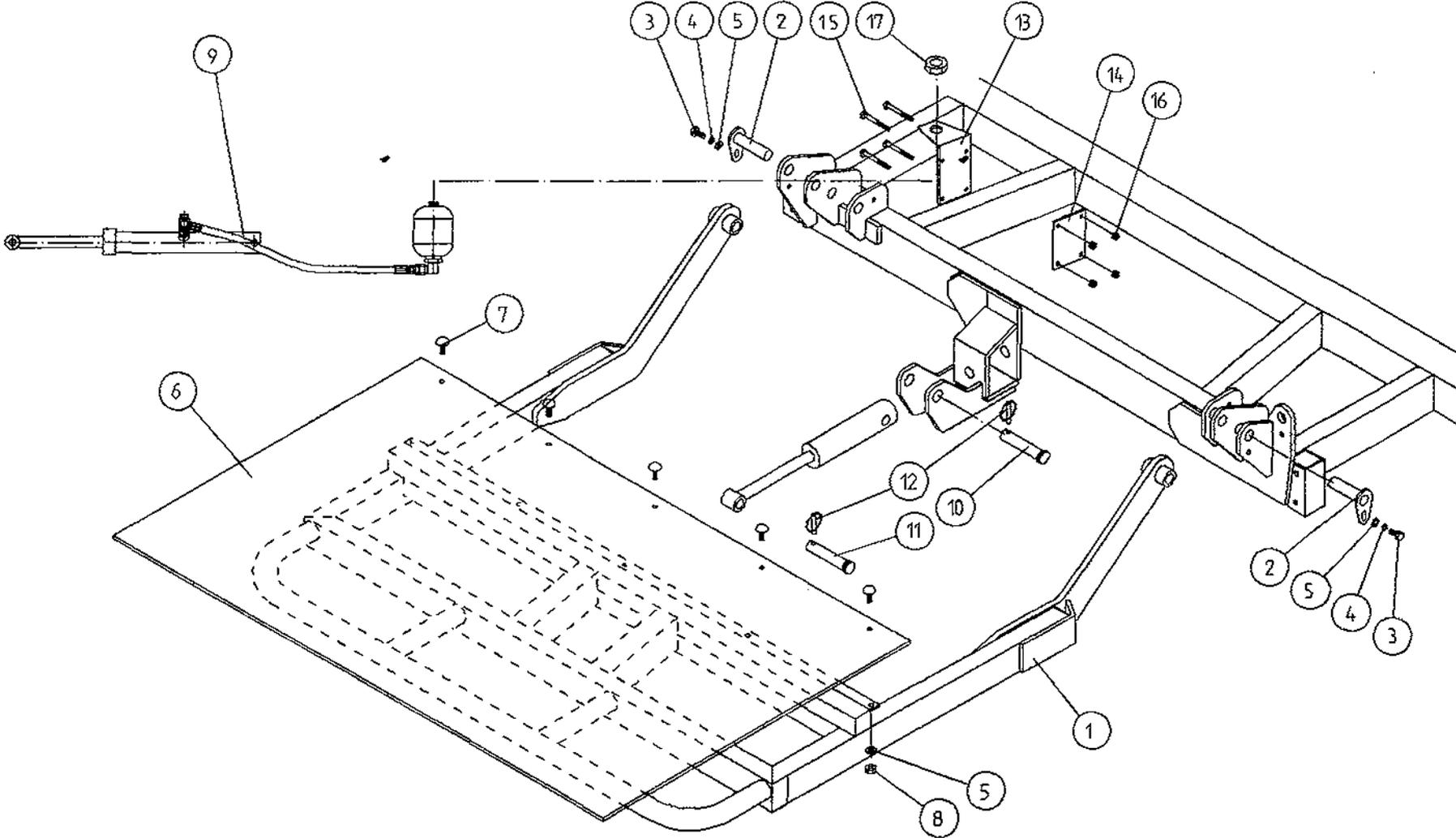
Cut and Start  
Fault Finding Summary.

- (3) Plunger opens too soon and releases film.
- (a) Check setting for function (1), which indicates number of turns to activate motor. This should be 2.
  - (b) Check setting for function (7), which indicates non auto reset. This should be N.
- (4) Plunger travels out but latch does not engage so plunger travels back in.
- (a) Increase setting for function (2) which indicates the number of seconds linear actuator powers out for. Setting can be changed in increments of 0.5 sec.
- (5) Plunger snaps closed after about 6 turntable revolutions. This is caused by the Linear Actuator not stopping in park position.
- (a) Reduce setting for function (4), which indicates the number of seconds required to reverse to park position. Setting can be altered in increments of 0.5 sec. In the park position there should be 5mm to 12mm clearance between cam on push plate assy and latch trigger.
- (6) Plunger opens while turntable rotates after buzzer sounds.
- (a) Check setting for function (7) which indicates non auto reset. This should be N.
- (7) When machine is tipped plunger does not close.
- (a) Check clearance between tip sensor on back of tipping frame and magnet on 5mm to 6mm.
  - (b) Check that tip sensor passes magnet, if not adjust magnet position.
  - (c) Check setting for function (5) which indicates the number of seconds from tipping signal until motor is fully closed. This should be 1.5 sec.

## **OPTIONS AVAILABLE**

The available options are shown on following pages, some of which are only available as a factory fitted option.

TANCO AUTOWAP 1995 MODEL  
HYDRAULIC BALE RAMP



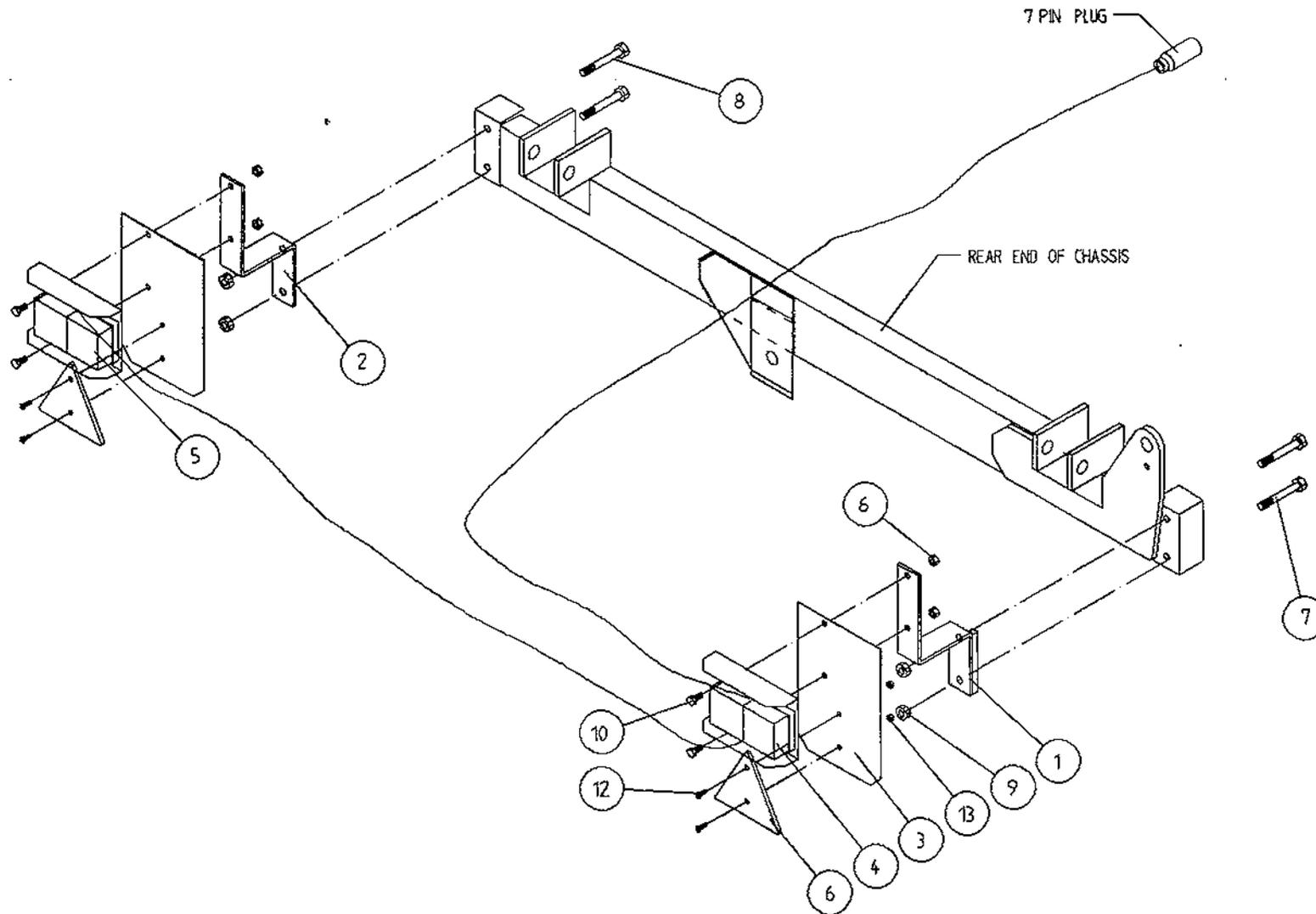
WD64-PL25

TANCO AUTOWRAP 1995 MODEL

HYDRAULIC BALE RAMP

ITEM	DESCRIPTION:	QTY:	PART NO:
1	HYDRAULIC BALE RAMP ASSY	1	WD65-HBRF
2	RAMP MAIN PIVOT PIN C/W GREASE NIPPLE	2	Z03-01-905
3	M10 HEX HD SET X 20mm LONG TUFLOCK	2	Z26-060ST
4	10MM DIA MACHINED FLAT WASHER	2	Z11-02-10
5	10MM DIA SPRING WASHER	12	Z12-02-10
6	BALE MAT	1	Z05-02-BRH
7	M10 X 30MM LONG CUP HD.SQ BOLTS	5	Z13-112
8	M10 HEX NUTS	5	Z18-10
9	HYDRAULIC RAM C/W ACCUMULATOR	1	Z01-01-AWD
10	SPAREX PIN	1	Z03-04-74
11	SPAREX PIN	1	Z03-04-73
12	7/16 DIA LINCH PIN	2	Z03-22-06
13	ACCUMULATOR MOUNTING PLATE	1	WD65-AMP
14	CLAMPING PLATE	1	WD65-231
15	M8 HEX HD BOLT X 80MM LONG	4	Z26-050B
16	M8 LOCKNUT	4	Z23-08
17	M28 X 1.5 PITCH HEX NUT	1	Z18-28

# TANCO AUTOWRAP TRAILED MODELS LIGHTNING KIT



Z05-30

**TANCO AUTOWRAP TRAILED MODELS  
LIGHTING KIT**

<b>ITEM NO</b>	<b>DESCRIPTION</b>	<b>QTY</b>	<b>PART-NO.</b>
1.	LIGHT MOUNTING BRACKET RHS	1	WD60-LMB
2.	LIGHT MOUNTING BRACKET LHS	1	WD60-899
3.	LIGHT MOUNTING PLATE	2	WD60-898
4.	LIGHT CLUSTER RHS	1	Z05-30R
5.	LIGHT CLUSTER LHS	1	Z05-30L
6.	TRIANGULAR REFLECTOR	2	Z04-62
7.	M12 HEX HD BOLT X 100 LONG	2	Z26-092B
8.	M12 HEX HD BOLT X 90 LONG	2	Z06-091B
9.	M12 LOCKNUT	4	Z23-12
10.	M8 HEX HD SET X 20 LONG	4	Z26-39S
11.	M8 LOCKNUT	4	Z23-08
12.	M6 CHEESE HEAD SET X 20 LONG	4	Z13-15
13.	M6 LOCKNUT	4	Z23-06





