

Controllers

Delta series

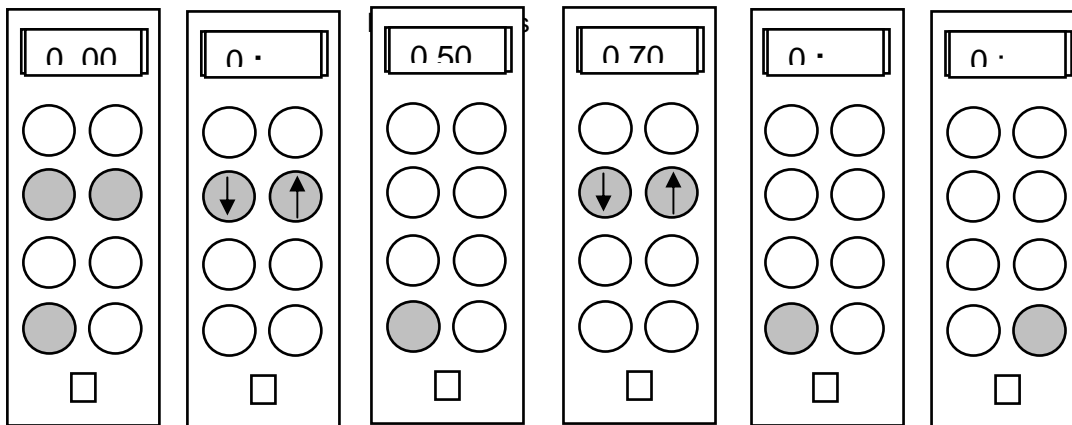
CR 900-1 to 900-5



Program

Press CUTTER UP and CUTTER DOWN and hold it. At the same time press START and hold all three for three seconds. Release all of them and you will see two dots between first and second numbers in the display. This indicates that the program is open and ready to be adjusted. By operating CUTTER UP/CUTTER DOWN you can find the page you are looking for. To go read the values on each site you have to press START. The values may now be changed by operating CUTTER UP / CUTTER DOWN. To save the values, press START again and the two dots indicate that you are back in the program list. You may now go to other pages or leave the program by pressing STOPP.

Sample: Adjust stop time wrap.arm. By adjusting page 0:18 from 050 to 070. (0,5 to 0,7 sec.)



Adress	900-1 to 4	900 - 5	Description
0 : 05	085	085	Should not be changed
0 : 06	238	238	Should not be changed
0 : 07	000	000	Should not be changed
0 : 08	000	000	Should not be changed
0 : 09	000	000	Should not be changed
0 : 10	040	040	Nbr.of setted laps per bale.
0 : 11	027	027	Speed limit warning. 2,7 sec/lap (display flashing)
0 : 12	022	022	Speed limit cut off. 2,5 sec/lap (Wrap.arm stops)
0 : 13	070	070	Max laps per bale. (Security by accidents)
0 : 14	050	005	Opening time cutter when realese the film. (0,5 sec.)
0 : 15	030	030	Time from start to full speed.(duration halv speed)
0 : 16	008	008	Time from countersignal to cutter starts opening.
0 : 17	030	030	Time cutter opening.
0 : 18	050	050	Time countersignal to stop. (park position)
0 : 19	030	030	Time cutter closing .
0 : 20	120	120	Max time first rev. (security reasons)

Controllers

Delta series

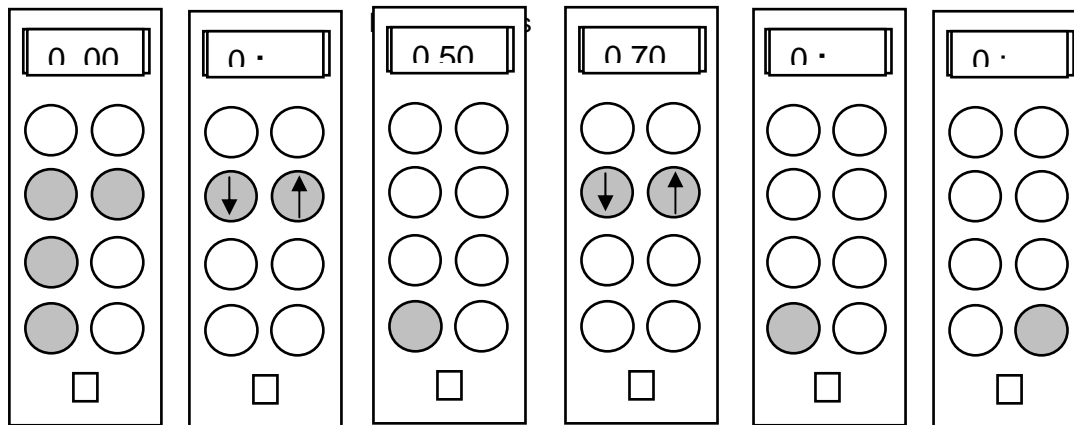
CR 900-6 to 900-7



Press CUTTER UP and CUTTER DOWN and hold it. At the same time press START and ROLLER CLOSE and hold all four for 3 seconds.

Release all of them and two dots and you will see two dots between first and second numbers in the display. This indicates that the program is open and ready to be adjusted. By operating CUTTER UP/CUTTER DOWN you can find the page you are looking for. To go read the values on each site you have to press START. The values may now be changed by operating CUTTER UP / CUTTER DOWN. To save the values, press START again and the two dots indicate that you are back in the program list. You may now go to other pages or leave the program by pressing STOPP.

Sample: Adjust stop time wrapp.arm. By adjusting page 0:18 from 050 to 070. (0,5 to 0,7 sec.)



Adress	900-6	900-7	Description
0 : 05	085		Should not be changed
0 : 06	238		Should not be changed
0 : 07	000		Should not be changed
0 : 08	000		Should not be changed
0 : 09	000		Should not be changed
0 : 10	040		Should not be changed
0 : 11	027		Should not be changed
0 : 12	022		Should not be changed
0 : 13	070		Should not be changed
0 : 14	050		Opening time cutter when release the film. (0,5 sec.)
0 : 15	030		Time from start to full speed.(duration halv speed)
0 : 16	008		Time from countersignal to cutter starts opening.
0 : 17	030		Time cutter opening.
0 : 18	050		Time countersignal to stop. (park position)
0 : 19	030		Time cutter closing .
0 : 20	120		Max time first rev. (security reasons)
0 : 21	070		Max laps per bale. (Security by accidents)
0 : 22	001		Typ of machine. U01 / U02 / U03
0 : 23	003		Timer balerotation stop
0 : 24	000		Time reverses after stop on Twin machines (Twin U 03)
0 : 25	013		Time from countersignal to cutter starts opening. (Twin U 03)
0 : 26	2		Nbr. Of revolution until cutter open and release film.
0 : 27	1		Nbr. Of revolution until cutter open and release film. (Twin U 03)

Tanco Autowrap

Controller AW 1200/1500/1510



CR 900-1	1991	Part 34950159
CR 900-2	1992	Part 34950178
CR 900-3	1993	Part 34950306
CR 900-3P	1993	Part 34950334
CR 900-4	1994	Part 34950335
CR 900-5	1995	Part 34950338
CR 900-6	1996	Part 34950412
CR 900-7	1997	Part 34950421



Printcard for controller

CR 900-1	1991 :	Part 34950341
CR 900-2	1992 :	Part 34950342
CR 900-3	1993 :	Part 34950343
CR 900-3P	1993 :	No
CR 900-4	1994 :	Part 34950344
CR 900-5	1995 :	Part 34950345
CR 900-6	1996 :	Part 34950412
CR 900-7	1997 :	No