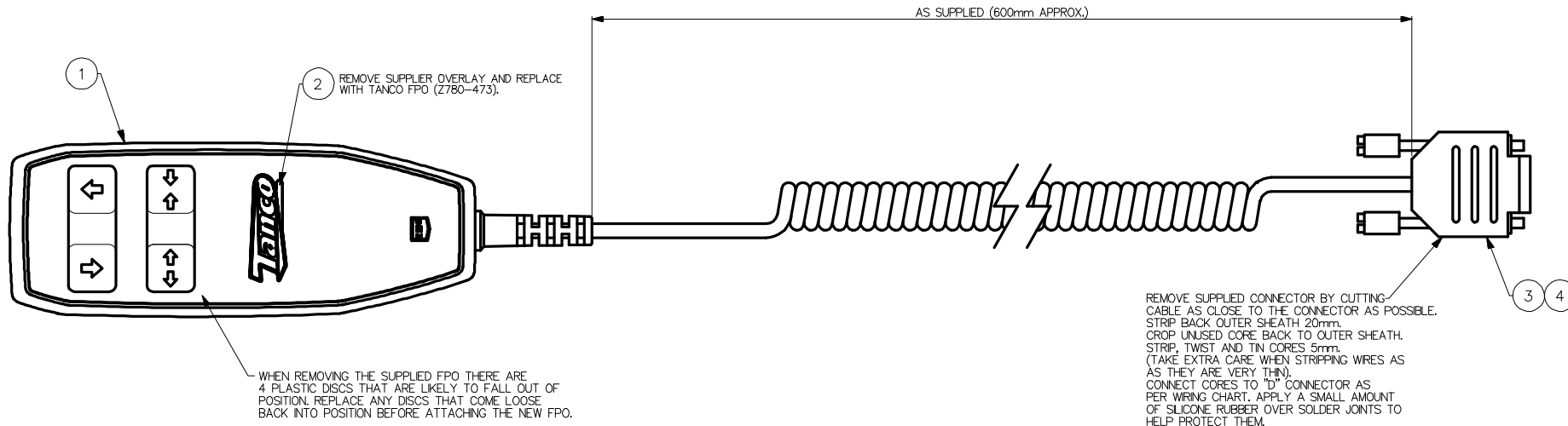


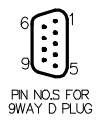
CONNECTIONS CHART		
CORE COLORS	9WAY "D" PLUG PIN No.S	FUNCTION
GREEN	4	LOWER LEFT SWITCH
WHITE	9	TOP LEFT SWITCH
ORANGE	7	LOWER RIGHT SWITCH
RED	8	OV
BLUE	5	TOP RIGHT SWITCH

NOTE: CROP UNUSED BROWN CORE BACK TO OUTER SHEATH.



1
 2 REMOVE SUPPLIER OVERLAY AND REPLACE WITH TANCO FPO (Z780-473).
 WHEN REMOVING THE SUPPLIED FPO THERE ARE 4 PLASTIC DISCS THAT ARE LIKELY TO FALL OUT OF POSITION. REPLACE ANY DISCS THAT COME LOOSE BACK INTO POSITION BEFORE ATTACHING THE NEW FPO.

REMOVE SUPPLIED CONNECTOR BY CUTTING CABLE AS CLOSE TO THE CONNECTOR AS POSSIBLE. STRIP BACK OUTER SHEATH 20mm. CROP UNUSED CORE BACK TO OUTER SHEATH. STRIP, TWIST AND TIN CORES 5mm. (TAKE EXTRA CARE WHEN STRIPPING WIRES AS AS THEY ARE VERY THIN). CONNECT CORES TO "D" CONNECTOR AS PER WIRING CHART. APPLY A SMALL AMOUNT OF SILICONE RUBBER OVER SOLDER JOINTS TO HELP PROTECT THEM.



PIN No.S FOR 9WAY D PLUG

DIMENSIONS IN mm 0 50 100 150 200

ITEM	PART NO.	NO.OFF	DESCRIPTION
4	T608-037	1	"D" CONNECTOR SHELL 9WAY PLASTIC
3	T608-036	1	9WAY "D" CONNECTOR PLUG
2	Z780-473	1	FPO REMOTE HAND CONTROLLER TANCO
1	E699-059	1	LINAK HANDSET HB42-00-02 IP65

ISSUE	D.O.I.	SIGN	DATE	ISSUE	D.O.I.	SIGN	DATE	MATERIAL	TOLERANCES	SCALE	TITLE
01	5970	AS	24.3.03						UNLESS OTHERWISE STATED	1:1	TANCO AUTOWRAP REMOTE HAND CONTROLLER
02	5999	MB	14.5.03							AS	
03	6126	AS	19.1.04								
									SURFACE TEXTURE UNLESS OTHERWISE STATED ALL VALUES IN um	CHECKED	COMPUTER NO. S/AC/353-2-006
THIS DRAWING IS THE PROPERTY OF RDS TECHNOLOGY LTD. AND MAY ONLY BE USED IN THEIR INTEREST © 20 03										APP'D	DRG. NO. AC353-2-006

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